

A		B		C	D	E	F		
Parameters		Symbol	Minimum	Maximum					
1	Total Length	L	88.90	91.90					
	Threading Length	l	F.T	F.T					
	Major diameter	D	50.3600	50.7400					
	Pitch diameter	D1	48.4800	48.6800					
	Minor diameter	D2	46.8400	-					
	Chamfer	u	0.00	10.00					
	Thread per Inch	TPI	8 UNC						
2									
3									
4		Dimension as per		B 18.1.1					
		Chemical & Mechanical properties as per		ASTM A193					
		Thread tolerance class (C)		2A					
4		Grade		B8T					
		Weight		1.21014 kg/piece					
5		Drawing Number		KE-BASE-2200-00290-B18.1.1-A193-B8T-2x3.1/2	SIZE	2"x3.1/2"	TITLE	Stud Bolt	
		AMMENDMENT		Date - 02.08.2018	DIMENSIONS ARE IN MILLIMETERS			 Approved By Kapil Aggarwal CEO-MD	
		DETAILS	REVISION	DATE		 Drawn By Pankaj Kumar (Sr. QC Manager)		 Checked BY Approved By Santosh Kumar	
		REMOVE SHARP EDGES & BURRS		SHEET SIZE		ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS		KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com	
		A4	SCALE	NTS		FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS			
A		B		C	D	E	F		