

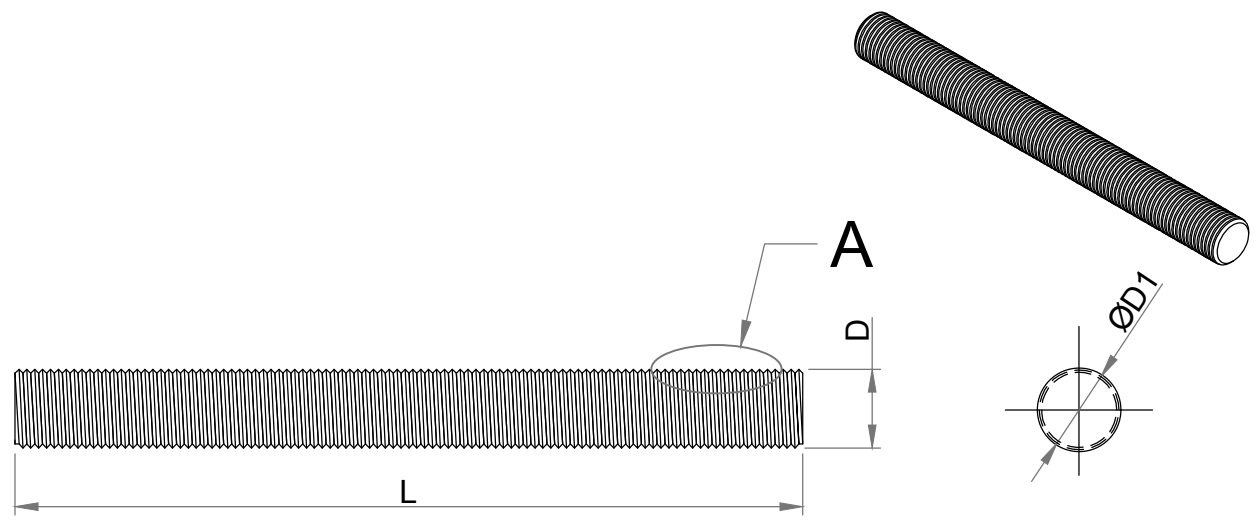
A B C D E F

| Parameters       | Symbol | Minimum | Maximum |
|------------------|--------|---------|---------|
| Total Length     | L      | 127.00  | 130.00  |
| Threading Length | l      | F.T     | F.T     |
| Major diameter   | D      | 44.01   | 44.39   |
| Pitch diameter   | D1     | 42.14   | 42.33   |
| Minor diameter   | D2     | 40.50   | -       |
| Chamfer          | u      | 0.00    | 9.00    |
| Thread per Inch  | TPI    | 8 UNC   |         |

1

2

3

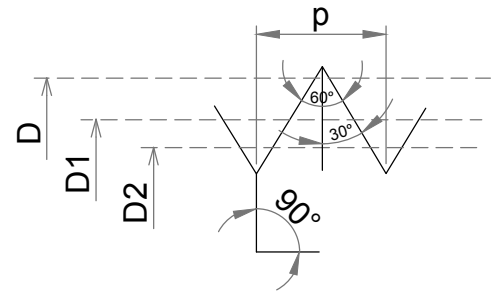


1

2

|   |                  |
|---|------------------|
| Dimension as per                        | B 18.1.1         |
| Chemical & Mechanical properties as per | ASTM A193        |
| Thread tolerance class (C)              | 2A               |
| Grade                                   | B8T              |
| Weight                                  | 1.31556 kg/piece |

4



'A' Enlarge View

3

4

|  |                         |                     |   |  |  |  |   |
|--|-------------------------|---------------------|---|--|--|--|---|
| Drawing Number<br><b>KE-BASE-2200-00246-B18.1.1-A193-B8T-1.3/4x5</b> |                         |                     | SIZE<br><b>1.3/4"x5"</b>  | TITLE<br><b>Stud Bolt</b>  |  |  |   |
| AMMENDMENT   |                         |                     | Date - 02.08.2018   | DIMENSIONS ARE IN MILLIMETERS  |  |  | Approved By<br>Kapil Aggarwal<br>CEO-MD |
| DETAILS  | REVISION                | DATE                | <b>Big Bolt Nut</b><br>FASTENERS FOR WIND ENERGY<br>ANCHOR BOLTS & FOUNDATION BOLTS | <b>ROLL FAST</b><br>STAINLESS STEEL BOLTS<br>HIGH TENSILE BOLTS<br>PRECISION TURNED COMPONENTS | DRAWN BY<br>Pankaj Kumar<br>(Sr. QC Manager) |  |   |
| <b>REMOVE SHARP EDGES &amp; BURRS</b>                                | SHEET SIZE<br><b>A4</b> | SCALE<br><b>NTS</b> |   |  | CHECKED BY<br>Santosh Kumar                  |  |   |
|  |                         |                     | <b>APPROVED</b>   |  |  | <b>KAPIL ENTERPRISES</b><br>330 EHTP, HSSIIDC, Kundli Industrial Estate<br>Sonapat-Haryana-131028, Ph:9811009061<br>Email:-sales@bigboltnut.com, kapil@roll-fast.com |   |

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A B C D E F