

A		B		C	D	E	F				
Parameters		Symbol	Minimum	Maximum							
1	Total Length	L	127.00	130.00							
	Threading Length	l	F.T	F.T							
	Major diameter	D	27.41	28.52							
	Pitch diameter	D1	26.28	26.46							
	Minor diameter	D2	24.63	-							
	Chamfer	u	0.00	6.00							
	Thread per Inch	TPI	8 UNC								
2											
3											
4		Dimension as per		B 18.1.1							
		Chemical & Mechanical properties as per		ASTM A193							
		Thread tolerance class (C)		2A							
4		Grade		B8T							
		Weight		0.53557 kg/piece							
5		Drawing Number		KE-BASE-2200-00146-B18.1.1-A193-B8T-1.1/8x5	SIZE	1.1/8"x5"	TITLE	Stud Bolt			
		AMMENDMENT		Date - 19.07.2018	DIMENSIONS ARE IN MILLIMETERS			Approved By	Drawn By	Checked BY	
		DETAILS	REVISION	DATE		ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS	Kapil Aggarwal CEO-MD	Pankaj Kumar (Sr. QC Manager)	Santosh Kumar		
		REMOVE SHARP EDGES & BURRS		SHEET SIZE			A4	SCALE	NTS	KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com	
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