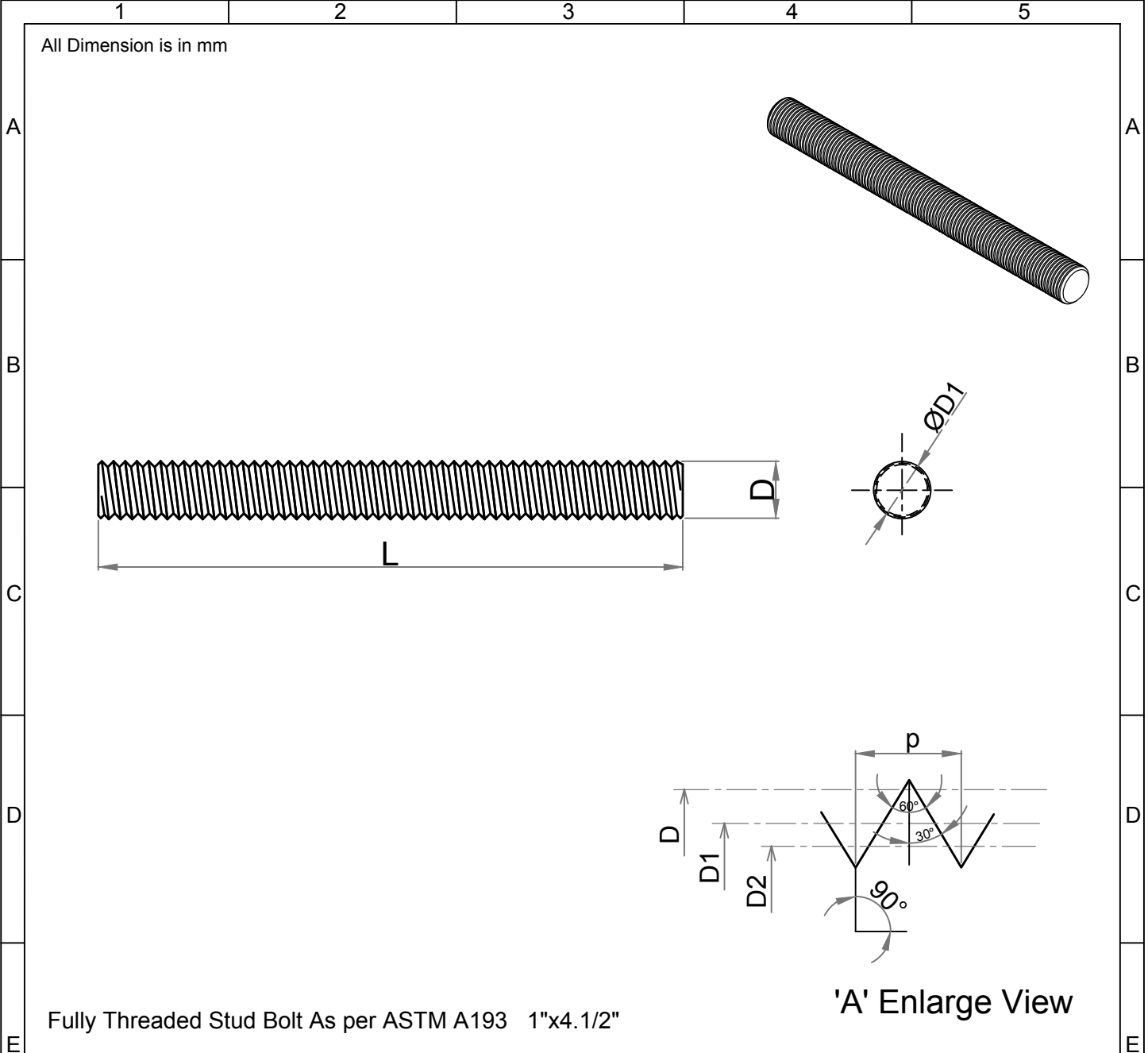


Note: This Drawing is the property of Kapil Enterprises-Kundli, and must not be copied or reproduced without permission or Written authorisation by Kapil Enterprises-Kundli



'A' Enlarge View

Fully Threaded Stud Bolt As per ASTM A193 1"x4.1/2"

Parameters	Symbol	Minimum	Maximum	Drawing No.- KE-BASE-2200-00119-B18.1.1-A193-B8T-1x4.1/2
				Dimension as per B18.1.1
Total Length	L	114.30	117.30	Chemical & Mechanical properties as per ASTM A193
Threading Length	I	F.T	F.T	
Major diameter	D	24.96	25.35	Grade B8T
Pitch diameter	D1	23.11	23.29	Title Stud Bolt
Minor diameter	D2	21.45	-	Size 1"x4.1/2" Status- <b>Approved</b>
Chamfer	u	0.00	6.00	Dated 13.06.2018
Thread per Inch	TPI	8 UNC		Mass/Weight 0.38435 kg/piece
Thread tolerance class	C	2A		<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">             Drawn By Pankaj Kumar (Ass. QC Manager)         </div> <div style="text-align: center;">             Checked By Santosh Kumar (Plant Head-GM)         </div> <div style="text-align: center;">             Approved By Kapil Aggarwal CEO-MD         </div> </div>
Amendment				
Details	Revision No.	Dated	Authorised by	