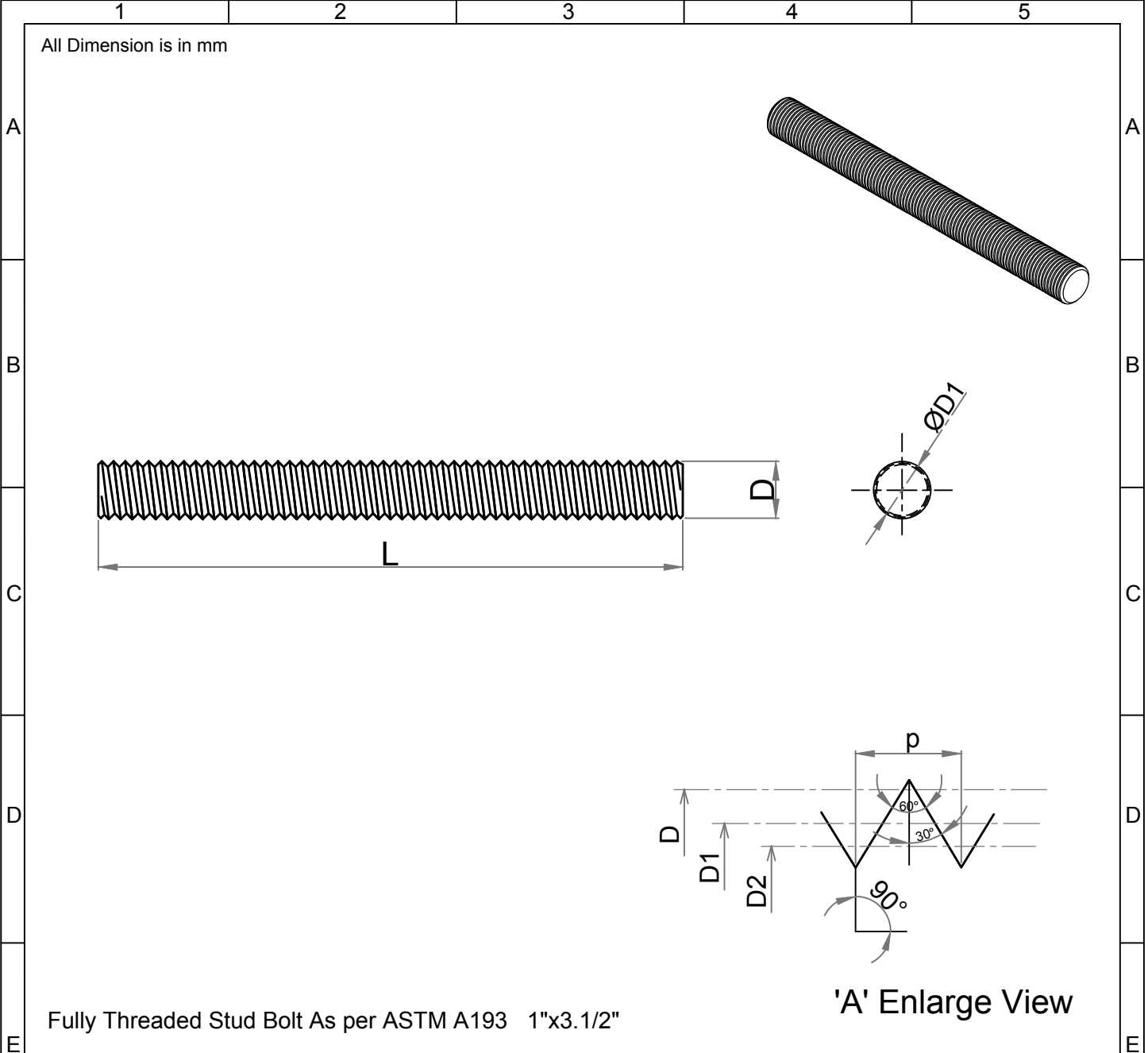


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Fully Threaded Stud Bolt As per ASTM A193 1"x3.1/2"

Parameters	Symbol	Minimum	Maximum	Drawing No.- KE-BASE-2200-00115-B18.1.1-A193-B8T-1x3.1/2	
				Dimension as per B18.1.1	
Total Length	L	88.90	91.80	Chemical & Mechanical properties as per ASTM A193	
Threading Length	I	F.T	F.T	Grade B8T	
Major diameter	D	24.96	25.35	Title Stud Bolt	
Pitch diameter	D1	23.11	23.29	Size	1"x3.1/2"
Minor diameter	D2	21.45	-	Status- Approved	
Chamfer	u	0.00	6.00	Dated	13.06.2018
Thread per Inch	TPI	8 UNC		Mass/Weight	0.29894 kg/piece
Thread tolerance class	C	2A			
Amendment				Drawn By	Checked By
Details	Revision No.	Dated	Authorised by	Pankaj Kumar (Ass. QC Manager)	Santosh Kumar (Plant Head-GM)
				Kapil Enterprises 330 EHTP, HSIIDC, Kundli Industrial Estate Sonapat - Haryana-131028, Ph:9811009061 Email:sales@bigboltnut.com, kapil@roll-fast.com	