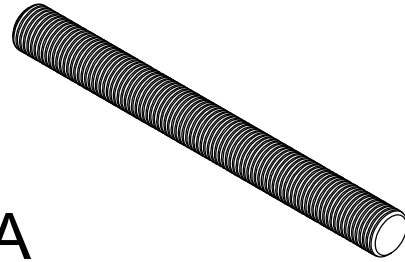


A B C D E F

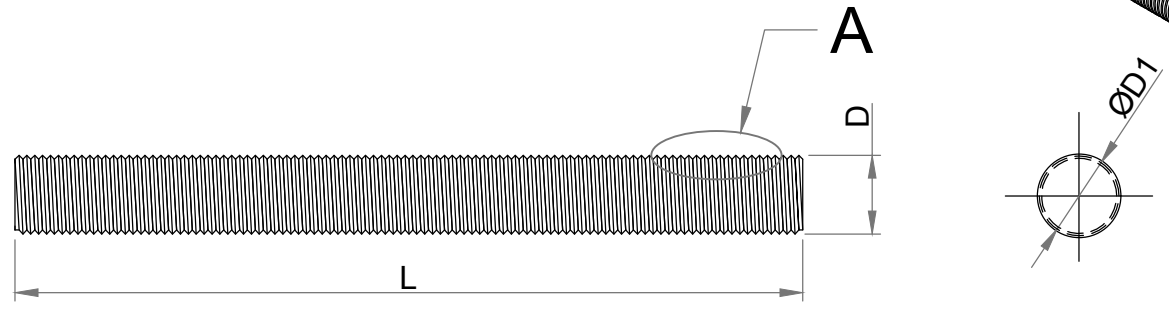
| Parameters | Symbol | Minimum | Maximum |
|------------------|--------|---------|---------|
| Total Length | L | 133.35 | 136.35 |
| Threading Length | l | F.T | F.T |
| Major diameter | D | 75.75 | 76.14 |
| Pitch diameter | D1 | 73.85 | 70.07 |
| Minor diameter | D2 | 72.24 | - |
| Chamfer | u | 0.00 | 15.00 |
| Thread per Inch | TPI | 8 UNC | |

1



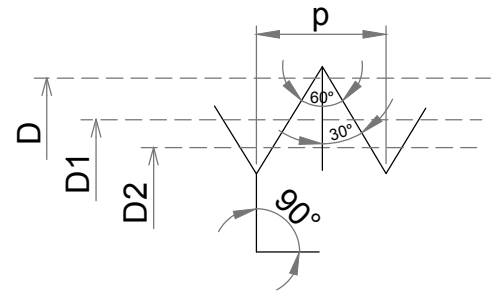
1

2



2

3



3

| | |
|---|------------------|
| Dimension as per | B 18.1.1 |
| Chemical & Mechanical properties as per | ASTM A193 |
| Thread tolerance class (C) | 2A |
| Grade | B7M |
| Weight | 4.24569 kg/piece |

'A' Enlarge View

4

| | | | | | | | |
|--|-------------------------|---------------------|--------------------------|-------------------------------|--|--|---|
| Drawing Number KE-BASE-2200-00397-B18.1.1-A193-B7M-3x5.1/4 | | | SIZE 3"x5.1/4" | TITLE Stud Bolt | | | |
| AMMENDMENT | | | Date - 02.08.2018 | DIMENSIONS ARE IN MILLIMETERS | | | Approved By Kapil Aggarwal CEO-MD |
| DETAILS | REVISION | DATE | Big Bolt Nut | ROLL FAST | Drawn By Pankaj Kumar (Sr. QC Manager) | | |
| REMOVE SHARP EDGES & BURRS | SHEET SIZE A4 | SCALE NTS | | | Checked BY Approved By Santosh Kumar | | |
| FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS | | | APPROVED | | KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com | | |

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A B C D E F