

A		B		C	D	E	F
Parameters		Symbol	Minimum	Maximum			
1	Total Length	L	215.90	218.90			
	Threading Length	l	F.T	F.T			
	Major diameter	D	69.4100	69.7800			
	Pitch diameter	D1	67.5100	67.7200			
	Minor diameter	D2	65.8900	-			
	Chamfer	u	0.00	13.0000			
	Thread per Inch	TPI	8 UNC				
2							
3							
4	Dimension as per		B 18.1.1				
	Chemical & Mechanical properties as per		ASTM A193				
	Thread tolerance class (C)		2A				
4	Grade		B7M				
	Weight		5.70788 kg/piece				
Drawing Number				SIZE	TITLE		
KE-BASE-2200-00382-B18.1.1-A193-B7M-2.3/4x8.1/2				2.3/4"x8.1/2"	Stud Bolt		
AMMENDMENT			Date - 02.08.2018		DIMENSIONS ARE IN MILLIMETERS		
DETAILS		REVISION	DATE		Approved By	Drawn By	Checked BY
					Kapil Aggarwal	Pankaj Kumar	Santosh Kumar
					CEO-MD	(Sr. QC Manager)	Approved By
5	REMOVE SHARP EDGES & BURRS		SHEET SIZE	SCALE	KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com		
			A4	NTS			
			Big Bolt Nut FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS				
							ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS
A		B		C	D	E	F