

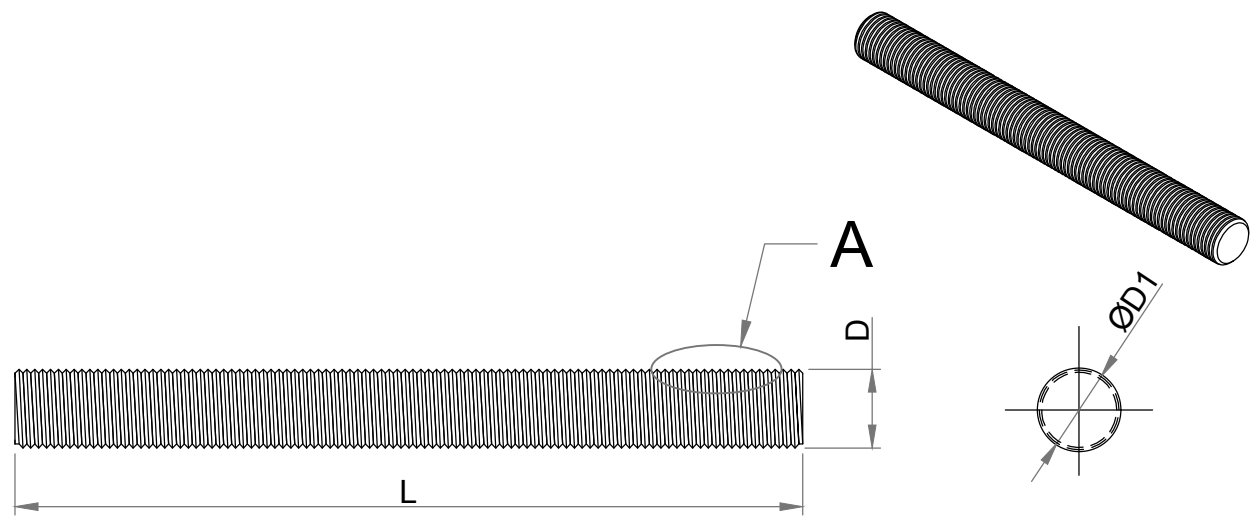
A B C D E F

Parameters	Symbol	Minimum	Maximum
Total Length	L	152.40	155.40
Threading Length	l	F.T	F.T
Major diameter	D	69.4100	69.7800
Pitch diameter	D1	67.5100	67.7200
Minor diameter	D2	65.8900	-
Chamfer	u	0.00	13.0000
Thread per Inch	TPI	8 UNC	

1

2

3

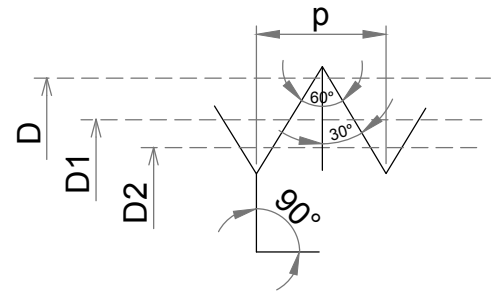


1

2

3

Dimension as per	B 18.1.1
Chemical & Mechanical properties as per	ASTM A193
Thread tolerance class (C)	2A
Grade	B7M
Weight	4.02909 kg/piece



'A' Enlarge View

4

Drawing Number KE-BASE-2200-00375-B18.1.1-A193-B7M-2.3/4x6			SIZE 2.3/4"x6"	TITLE Stud Bolt			
AMMENDMENT			Date - 02.08.2018	DIMENSIONS ARE IN MILLIMETERS			Approved By Kapil Aggarwal CEO-MD
DETAILS	REVISION	DATE	Big Bolt Nut	APPROVED	ROLL FAST	STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS	Drawn By Pankaj Kumar (Sr. QC Manager)
REMOVE SHARP EDGES & BURRS	SHEET SIZE A4	SCALE NTS					Checked BY Approved By Santosh Kumar
			FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS				KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com

5

5

A B C D E F