

A		B		C	D	E	F	
<b>Parameters</b>		<b>Symbol</b>	<b>Minimum</b>	<b>Maximum</b>				
1	Total Length	L	88.90	91.90				
	Threading Length	l	F.T	F.T				
	Major diameter	D	69.4100	69.7800				
	Pitch diameter	D1	67.5100	67.7200				
	Minor diameter	D2	65.8900	-				
	Chamfer	u	0.00	13.0000				
	Thread per Inch	TPI	8 UNC					
2								
3								
4	Dimension as per		B 18.1.1					
	Chemical & Mechanical properties as per		ASTM A193					
	Thread tolerance class (C)		2A					
4	Grade		B7M					
	Weight		2.35030 kg/piece					
Drawing Number				SIZE	TITLE			
KE-BASE-2200-00365-B18.1.1-A193-B7M-2.3/4x3.1/2				2.3/4"x3.1/2"	Stud Bolt			
AMMENDMENT			Date - 02.08.2018		DIMENSIONS ARE IN MILLIMETERS			
DETAILS		REVISION	DATE		Approved By		Checked BY	
					Kapil Aggarwal CEO-MD		Santosh Kumar	
					Drawn By		Approved By	
					Pankaj Kumar (Sr. QC Manager)		Santosh Kumar	
5	<b>REMOVE SHARP EDGES &amp; BURRS</b>		SHEET SIZE	SCALE	<b>KAPIL ENTERPRISES</b> 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com			
			A4	NTS				
			<b>Big Bolt Nut</b> FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS		<b>ROLL FAST</b> STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS			
			<div style="border: 2px solid green; padding: 5px; text-align: center; color: white; font-weight: bold;">APPROVED</div>					
A		B		C	D	E	F	