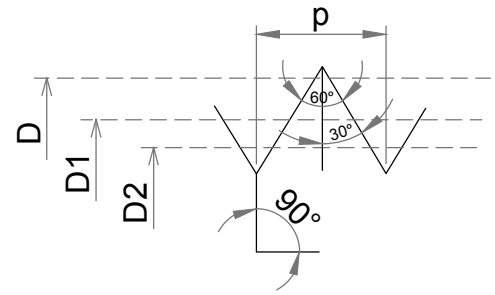


A B C D E F

| Parameters       | Symbol | Minimum | Maximum |
|------------------|--------|---------|---------|
| Total Length     | L      | 292.10  | 295.10  |
| Threading Length | l      | F.T     | F.T     |
| Major diameter   | D      | 63.06   | 63.44   |
| Pitch diameter   | D1     | 61.16   | 61.36   |
| Minor diameter   | D2     | 59.54   | -       |
| Chamfer          | u      | 0.00    | 12.00   |
| Thread per Inch  | TPI    | 8 UNC   |         |



|   |                  |
|---|------------------|
| Dimension as per                        | B 18.1.1         |
| Chemical & Mechanical properties as per | ASTM A193        |
| Thread tolerance class (C)              | 2A               |
| Grade                                   | B7M              |
| Weight                                  | 6.30407 kg/piece |



'A' Enlarge View

|   |                         |   |  |  |  |   |
|---|-------------------------|---|--|--|--|---|
| Drawing Number<br><b>KE-BASE-2200-00363-B18.1.1-A193-B7M-2.1/2x11.1/2</b> |                         | SIZE<br><b>2.1/2"x11.1/2"</b>   | TITLE<br><b>Stud Bolt</b>  |  |  |   |
| AMMENDMENT  |                         | Date - 02.08.2018   | DIMENSIONS ARE IN MILLIMETERS  |  |  | Approved By<br>Kapil Aggarwal<br>CEO-MD |
| DETAILS   | REVISION                | DATE  | <b>ROLL FAST</b><br>STAINLESS STEEL BOLTS<br>HIGH TENSILE BOLTS<br>PRECISION TURNED COMPONENTS | Drawn By<br>Pankaj Kumar<br>(Sr. QC Manager)   |  |   |
| <b>REMOVE SHARP EDGES &amp; BURRS</b>                                     | SHEET SIZE<br><b>A4</b> | SCALE<br><b>NTS</b>   |  | Checked BY<br>Approved By<br>Santosh Kumar   |  |   |
|   |                         | <b>Big Bolt Nut</b><br>FASTENERS FOR WIND ENERGY<br>ANCHOR BOLTS & FOUNDATION BOLTS | <b>APPROVED</b>  | <b>KAPIL ENTERPRISES</b><br>330 EHTP, HSSIIDC, Kundli Industrial Estate<br>Sonapat-Haryana-131028, Ph:9811009061<br>Email:-sales@bigboltnut.com, kapil@roll-fast.com |  |   |

A B C D E F