

A		B		C	D	E	F										
Parameters		Symbol	Minimum	Maximum													
1	Total Length	L	190.50	193.50													
	Threading Length	l	F.T	F.T													
	Major diameter	D	56.7100	57.0900													
	Pitch diameter	D1	54.8200	55.0300													
	Minor diameter	D2	53.1900	-													
	Chamfer	u	0.00	11.0000													
	Thread per Inch	TPI	8 UNC														
2		<table border="1"> <tr> <td>Dimension as per</td> <td>B 18.1.1</td> </tr> <tr> <td>Chemical & Mechanical properties as per</td> <td>ASTM A193</td> </tr> <tr> <td>Thread tolerance class (C)</td> <td>2A</td> </tr> <tr> <td>Grade</td> <td>B7M</td> </tr> <tr> <td>Weight</td> <td>3.36002 kg/piece</td> </tr> </table>			Dimension as per	B 18.1.1	Chemical & Mechanical properties as per	ASTM A193	Thread tolerance class (C)	2A	Grade	B7M	Weight	3.36002 kg/piece	<p>'A' Enlarge View</p>		
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3																	
4																	
5																	
Drawing Number		KE-BASE-2200-00330-B18.1.1-A193-B7M-2.1/4x7.1/2		SIZE	2.1/4"x7.1/2"		TITLE	Stud Bolt									
AMMENDMENT		Date - 02.08.2018		DIMENSIONS ARE IN MILLIMETERS				<p>KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com</p>									
DETAILS		REVISION	DATE	<p>Big Bolt Nut</p> <p>FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS</p>		<p>ROLL FAST</p> <p>STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS</p>		<p>Approved By Kapil Aggarwal CEO-MD</p>		<p>Drawn By Pankaj Kumar (Sr. QC Manager)</p>		<p>Checked BY Approved By Santosh Kumar</p>					
<p>REMOVE SHARP EDGES & BURRS</p>		SHEET SIZE A4	SCALE NTS					<p>APPROVED</p>		<p>APPROVED</p>							
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