

A		B		C	D	E	F
Parameters		Symbol	Minimum	Maximum			
1	Total Length	L	107.95	110.95			
	Threading Length	l	F.T	F.T			
	Major diameter	D	56.7100	57.0900			
	Pitch diameter	D1	54.8200	55.0300			
	Minor diameter	D2	53.1900	-			
	Chamfer	u	0.00	11.0000			
	Thread per Inch	TPI	8 UNC				
2							
3							
4	Dimension as per		B 18.1.1				
	Chemical & Mechanical properties as per		ASTM A193				
	Thread tolerance class (C)		2A				
4	Grade		B7M				
	Weight		1.90401 kg/piece				
Drawing Number				SIZE	TITLE		
KE-BASE-2200-00318-B18.1.1-A193-B7M-2.1/4x4.1/4				2.1/4"x4.1/4"	Stud Bolt		
AMMENDMENT			Date - 02.08.2018		DIMENSIONS ARE IN MILLIMETERS		
DETAILS		REVISION	DATE		Approved By Kapil Aggarwal CEO-MD		
					Drawn By Pankaj Kumar (Sr. QC Manager)		
					Checked BY Approved By Santosh Kumar		
5	REMOVE SHARP EDGES & BURRS		SHEET SIZE A4	SCALE NTS	KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com		
		Big Bolt Nut		<div style="border: 2px solid green; padding: 5px; text-align: center; color: white; font-weight: bold; font-size: 1.2em;">APPROVED</div>		ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS	
		FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS					
A		B		C	D	E	F