

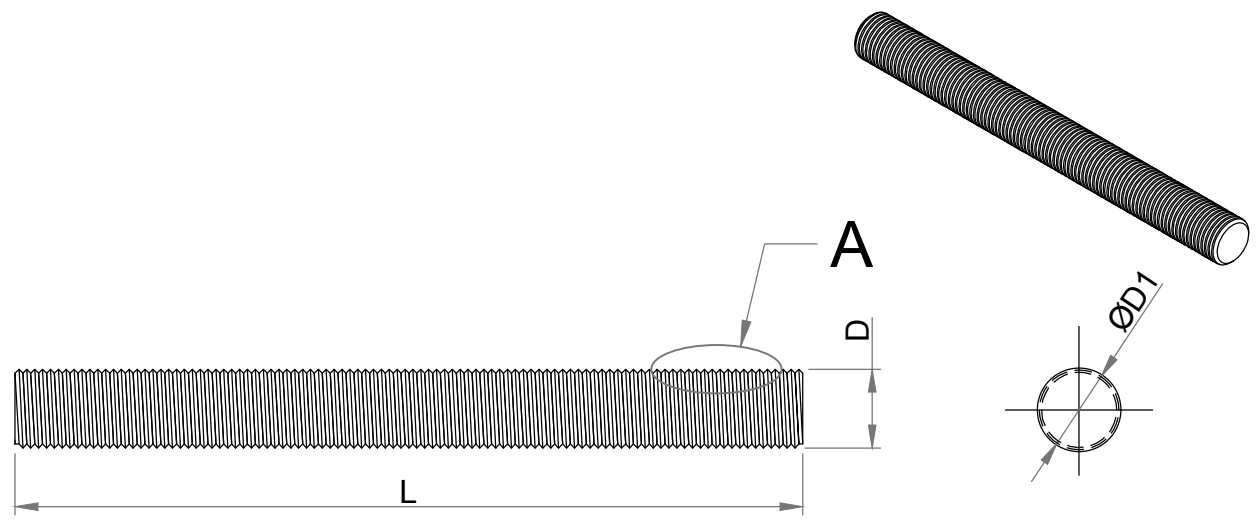
A B C D E F

Parameters	Symbol	Minimum	Maximum
Total Length	L	171.45	174.45
Threading Length	l	F.T	F.T
Major diameter	D	37.66	38.04
Pitch diameter	D1	35.80	35.98
Minor diameter	D2	34.15	-
Chamfer	u	0.00	8.00
Thread per Inch	TPI	8 UNC	

1

2

3

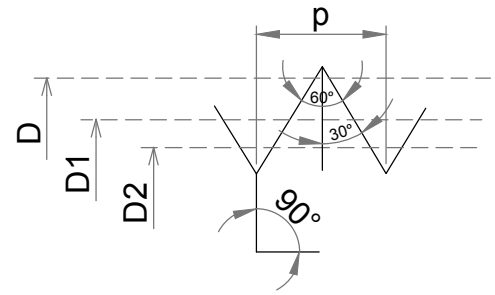


1

2

3

Dimension as per	B 18.1.1
Chemical & Mechanical properties as per	ASTM A193
Thread tolerance class (C)	2A
Grade	B7M
Weight	1.31652 kg/piece



'A' Enlarge View

4

Drawing Number KE-BASE-2200-00228-B18.1.1-A193-B7M-1.1/2x6.3/4		SIZE 1.1/2"x6.3/4"	TITLE Stud Bolt			
AMMENDMENT		Date - 02.08.2018	DIMENSIONS ARE IN MILLIMETERS			Approved By Kapil Aggarwal CEO-MD
DETAILS	REVISION	DATE	APPROVED	ROLL FAST	STAINLESS STEEL BOLTS HIGH TENSILE BOLTS	KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com
REMOVE SHARP EDGES & BURRS	SHEET SIZE A4	SCALE NTS				

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5

A B C D E F