

A		B		C	D	E	F		
Parameters		Symbol	Minimum	Maximum					
1	Total Length	L	228.60	231.60					
	Threading Length	l	F.T	F.T					
	Major diameter	D	34.3900	34.8700					
	Pitch diameter	D1	32.6200	32.8100					
	Minor diameter	D2	30.9700	-					
	Chamfer	u	0.00	7.00					
	Thread per Inch	TPI	8 UNC						
2									
3									
4	Dimension as per		B 18.1.1						
	Chemical & Mechanical properties as per		ASTM A193						
	Thread tolerance class (C)		2A						
	Grade		B7M						
	Weight		1.44250 kg/piece						
Drawing Number				SIZE	TITLE				
KE-BASE-2200-00208-B18.1.1-A193-B7M-1.3/8x9				1.3/8"x9"	Stud Bolt				
AMMENDMENT		Date - 24.07.2018		DIMENSIONS ARE IN MILLIMETERS					
DETAILS	REVISION	DATE				Approved By Kapil Aggarwal CEO-MD			
REMOVE SHARP EDGES & BURRS		SHEET SIZE A4	SCALE NTS			Drawn By Pankaj Kumar (Sr. QC Manager)		Checked BY Approved By Santosh Kumar	
		Big Bolt Nut FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS		ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS		KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com			
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