

A B C D E F

| Parameters | Symbol | Minimum | Maximum |
|------------------|--------|---------|---------|
| Total Length | L | 215.90 | 218.90 |
| Threading Length | l | F.T | F.T |
| Major diameter | D | 34.3900 | 34.8700 |
| Pitch diameter | D1 | 32.6200 | 32.8100 |
| Minor diameter | D2 | 30.9700 | - |
| Chamfer | u | 0.00 | 7.00 |
| Thread per Inch | TPI | 8 UNC | |



| | |
|---|------------------|
| Dimension as per | B 18.1.1 |
| Chemical & Mechanical properties as per | ASTM A193 |
| Thread tolerance class (C) | 2A |
| Grade | B7M |
| Weight | 1.36236 kg/piece |

| | | | | | | |
|--|-------------------------|------------------------------|--|--|--|---|
| Drawing Number KE-BASE-2200-00207-B18.1.1-A193-B7M-1.3/8x8.1/2 | | SIZE 1.3/8"x8.1/2" | TITLE Stud Bolt | | | |
| AMMENDMENT | | Date - 24.07.2018 | DIMENSIONS ARE IN MILLIMETERS | | | Approved By Kapil Aggarwal CEO-MD |
| DETAILS | REVISION | DATE | ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS | KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com | | |
| REMOVE SHARP EDGES & BURRS | SHEET SIZE A4 | SCALE NTS | | | | |

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APPROVED

Big Bolt Nut

FASTENERS FOR WIND ENERGY
ANCHOR BOLTS & FOUNDATION BOLTS

'A' Enlarge View