

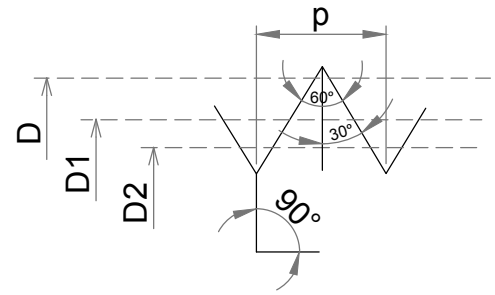
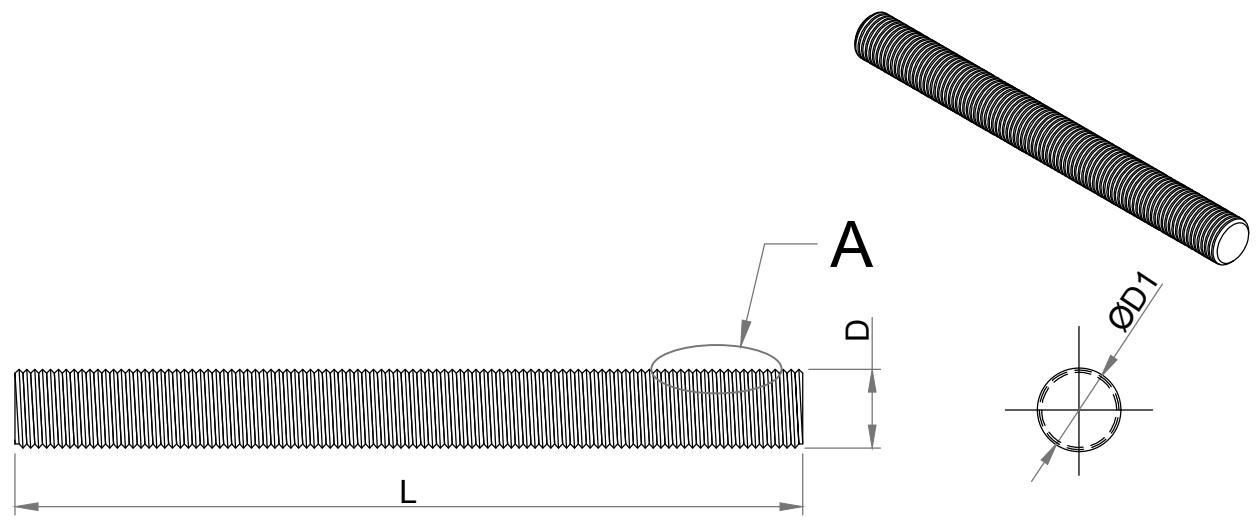
A B C D E F

Parameters	Symbol	Minimum	Maximum
Total Length	L	177.80	180.80
Threading Length	l	F.T	F.T
Major diameter	D	34.3900	34.8700
Pitch diameter	D1	32.6200	32.8100
Minor diameter	D2	30.9700	-
Chamfer	u	0.00	7.00
Thread per Inch	TPI	8 UNC	

1

2

3



'A' Enlarge View

Dimension as per	B 18.1.1
Chemical & Mechanical properties as per	ASTM A193
Thread tolerance class (C)	2A
Grade	B7M
Weight	1.12194 kg/piece

Drawing Number KE-BASE-2200-00204-B18.1.1-A193-B7M-1.3/8x7			SIZE 1.3/8"x7"	TITLE Stud Bolt			
AMMENDMENT			Date - 24.07.2018	DIMENSIONS ARE IN MILLIMETERS			Approved By Kapil Aggarwal CEO-MD
DETAILS	REVISION	DATE	Big Bolt Nut	APPROVED	ROLL FAST	STAINLESS STEEL BOLTS HIGH TENSILE BOLTS	Drawn By Pankaj Kumar (Sr. QC Manager)
REMOVE SHARP EDGES & BURRS	SHEET SIZE A4	SCALE NTS					Checked BY Approved By Santosh Kumar
			FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS	PRECISION TURNED COMPONENTS			KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com

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A B C D E F