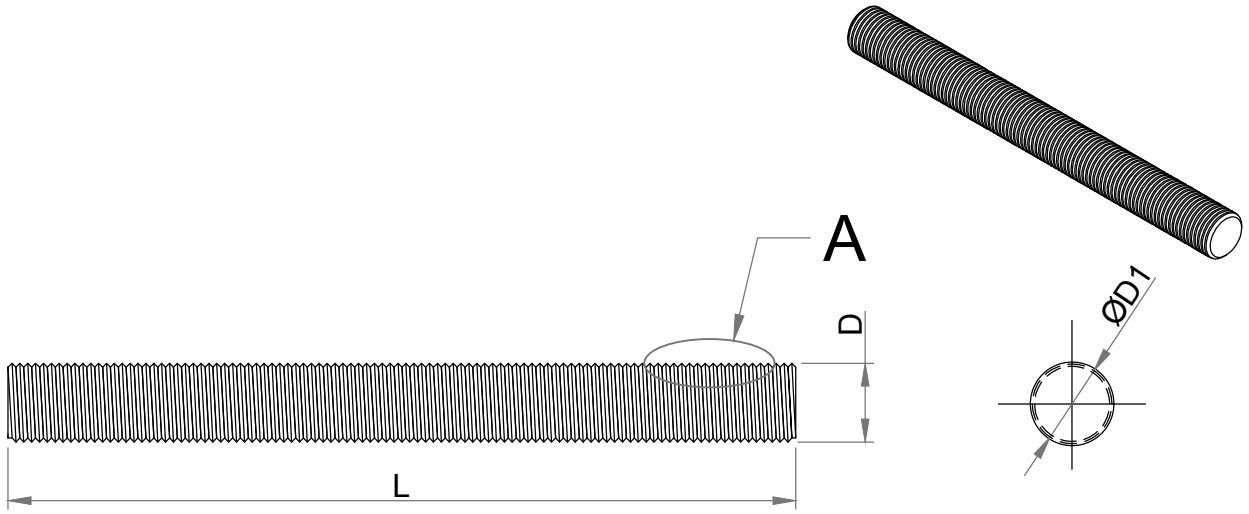
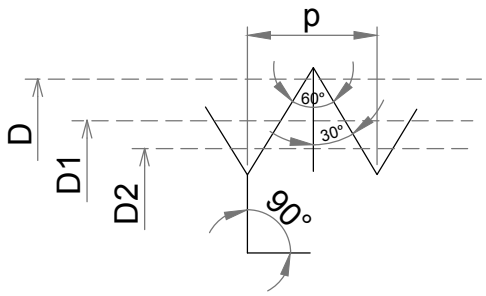
Parameters	Symbol	Minimum	Maximum
Total Length	L	165.10	168.10
Threading Length	l	F.T	F.T
Major diameter	D	34.3900	34.8700
Pitch diameter	D1	32.6200	32.8100
Minor diameter	D2	30.9700	-
Chamfer	u	0.00	7.00
Thread per Inch	TPI	8 UNC	





'A' Enlarge View

Dimension as per	B 18.1.1
Chemical & Mechanical properties as per	ASTM A193
Thread tolerance class (C)	2A
Grade	B7M
Weight	1.04180 kg/piece

Drawing Number: KE-BASE-2200-00202-B18.1.1-A193-B7M-1.3/8x6.1/2

SIZE: 1.3/8"x6.1/2"

TITLE: Stud Bolt

AMMENDMENT			Date - 24.07.2018
DETAILS	REVISION	DATE	
REMOVE SHARP EDGES & BURRS	SHEET SIZE: A4	SCALE: NTS	

Big Bolt Nut
FASTENERS FOR WIND ENERGY
ANCHOR BOLTS & FOUNDATION BOLTS

APPROVED

DIMENSIONS ARE IN MILLIMETERS

ROLL FAST
STAINLESS STEEL BOLTS
HIGH TENSILE BOLTS
PRECISION TURNED COMPONENTS

Approved By	Drawn By	Checked BY
Kapil Aggarwal CEO-MD	Pankaj Kumar (Sr. QC Manager)	Approved By Santosh Kumar

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