

A		B		C	D	E	F		
Parameters		Symbol	Minimum	Maximum					
1	Total Length	L	152.40	155.40					
	Threading Length	l	F.T	F.T					
	Major diameter	D	34.3900	34.8700					
	Pitch diameter	D1	32.6200	32.8100					
	Minor diameter	D2	30.9700	0.00					
	Chamfer	u	0.00	7.00					
	Thread per Inch	TPI	8 UNC						
2									
3									
4		Dimension as per		B 18.1.1					
		Chemical & Mechanical properties as per		ASTM A193					
		Thread tolerance class (C)		2A					
4		Grade		B7M					
		Weight		0.96167 kg/piece					
5		Drawing Number		SIZE		TITLE			
		KE-BASE-2200-00200-B18.1.1-A193-B7M-1.3/8x6		1.3/8"x6"		Stud Bolt			
		AMMENDMENT		Date - 24.07.2018		DIMENSIONS ARE IN MILLIMETERS			
		DETAILS		REVISION		DATE			
		REMOVE SHARP EDGES & BURRS		A4		SCALE NTS			
		FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS		APPROVED		ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS			
						KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com			
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