

| A | | B | | C | D | E | F | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|------------------|-------------------|---|--|--------------------------------|---|---|--|--|--------------|--|--|--|---|--|---------------|-----------|---|--|-----------|--|-------------------------------|--|--|----------------------------|--|----|--|---|--|--|-------|--|-----|--|--|--|--|--------|--|------------------|--|------------|--|-------------------|--|--|--|--|---------|----------|------|---|---|--|--|---------------------------------------|--|------------------|--------------|
| Parameters | | Symbol | Minimum | Maximum | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Total Length | L | 146.05 | 149.05 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Threading Length | l | F.T | F.T | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Major diameter | D | 34.3900 | 34.8700 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Pitch diameter | D1 | 32.6200 | 32.8100 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Minor diameter | D2 | 30.9700 | 0.00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Chamfer | u | 0.00 | 7.00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Thread per Inch | TPI | 8 UNC | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | | | | | <p>'A' Enlarge View</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Dimension as per | | B 18.1.1 | | <table border="1"> <tr> <td colspan="2">Drawing Number</td> <td>SIZE</td> <td>TITLE</td> <td rowspan="2"> </td> <td rowspan="2"> </td> <td rowspan="2"> </td> </tr> <tr> <td colspan="2">KE-BASE-2200-00199-B18.1.1-A193-B7M-1.3/8x5.3/4</td> <td>1.3/8"x5.3/4"</td> <td>Stud Bolt</td> </tr> <tr> <td colspan="2">Chemical & Mechanical properties as per</td> <td colspan="2">ASTM A193</td> <td colspan="3">DIMENSIONS ARE IN MILLIMETERS</td> </tr> <tr> <td colspan="2">Thread tolerance class (C)</td> <td colspan="2">2A</td> <td>Approved By Kapil Aggarwal CEO-MD</td> <td>Drawn By Pankaj Kumar (Sr. QC Manager)</td> <td>Checked BY Approved By Santosh Kumar</td> </tr> <tr> <td colspan="2">Grade</td> <td colspan="2">B7M</td> <td colspan="3" rowspan="2"> KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com </td> </tr> <tr> <td colspan="2">Weight</td> <td colspan="2">0.92160 kg/piece</td> </tr> <tr> <td colspan="2">AMMENDMENT</td> <td colspan="2">Date - 24.07.2018</td> <td colspan="3" rowspan="3"> ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS </td> </tr> <tr> <td>DETAILS</td> <td>REVISION</td> <td>DATE</td> <td rowspan="2"> Big Bolt Nut FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS </td> <td colspan="3" rowspan="2"> <div style="border: 2px solid green; padding: 5px; text-align: center; font-weight: bold; color: green;"> APPROVED </div> </td> </tr> <tr> <td colspan="2">REMOVE SHARP EDGES & BURRS</td> <td>SHEET SIZE A4</td> <td>SCALE NTS</td> </tr> </table> | | | Drawing Number | | SIZE | TITLE | | | | KE-BASE-2200-00199-B18.1.1-A193-B7M-1.3/8x5.3/4 | | 1.3/8"x5.3/4" | Stud Bolt | Chemical & Mechanical properties as per | | ASTM A193 | | DIMENSIONS ARE IN MILLIMETERS | | | Thread tolerance class (C) | | 2A | | Approved By Kapil Aggarwal CEO-MD | Drawn By Pankaj Kumar (Sr. QC Manager) | Checked BY Approved By Santosh Kumar | Grade | | B7M | | KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com | | | Weight | | 0.92160 kg/piece | | AMMENDMENT | | Date - 24.07.2018 | | ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS | | | DETAILS | REVISION | DATE | Big Bolt Nut FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS | <div style="border: 2px solid green; padding: 5px; text-align: center; font-weight: bold; color: green;"> APPROVED </div> | | | REMOVE SHARP EDGES & BURRS | | SHEET SIZE A4 | SCALE NTS |
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| KE-BASE-2200-00199-B18.1.1-A193-B7M-1.3/8x5.3/4 | | 1.3/8"x5.3/4" | Stud Bolt | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| Weight | | 0.92160 kg/piece | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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