

Parameters	Symbol	Minimum	Maximum
Total Length	L	114.30	117.30
Threading Length	l	F.T	F.T
Major diameter	D	34.3900	34.8700
Pitch diameter	D1	32.6200	32.8100
Minor diameter	D2	30.9700	-
Chamfer	u	0.00	7.00
Thread per Inch	TPI	8 UNC	



Dimension as per	B 18.1.1
Chemical & Mechanical properties as per	ASTM A193
Thread tolerance class (C)	2A
Grade	B7M
Weight	0.72125 kg/piece

Drawing Number KE-BASE-2200-00194-B18.1.1-A193-B7M-1.3/8x4.1/2		SIZE 1.3/8"x4.1/2"	TITLE Stud Bolt			
AMMENDMENT		Date - 24.07.2018	DIMENSIONS ARE IN MILLIMETERS			Approved By Kapil Aggarwal CEO-MD
DETAILS	REVISION	DATE	ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS	Drawn By Pankaj Kumar (Sr. QC Manager)		
REMOVE SHARP EDGES & BURRS	SHEET SIZE A4	SCALE NTS		Checked BY Approved By Santosh Kumar		
		Big Bolt Nut FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS	APPROVED	KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com		