

A		B		C	D	E	F		
Parameters		Symbol	Minimum	Maximum					
1	Total Length	L	88.90	91.90					
	Threading Length	l	F.T	F.T					
	Major diameter	D	34.3900	34.8700					
	Pitch diameter	D1	32.6200	32.8100					
	Minor diameter	D2	30.9700	-					
	Chamfer	u	0.00	7.00					
	Thread per Inch	TPI	8 UNC						
2					3				
3									4
4									
5									
Dimension as per					B 18.1.1				
Chemical & Mechanical properties as per					ASTM A193				
Thread tolerance class (C)		2A							
4	Grade	B7M							
Weight		0.56097 kg/piece							
Drawing Number				SIZE	TITLE				
KE-BASE-2200-00190-B18.1.1-A193-B7M-1.3/8x3.1/2				1.3/8"x3.1/2"	Stud Bolt	Approved By Kapil Aggarwal CEO-MD			
AMMENDMENT				Date - 24.07.2018	DIMENSIONS ARE IN MILLIMETERS		Drawn By Pankaj Kumar (Sr. QC Manager)		
DETAILS		REVISION	DATE		ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS	Checked BY Santosh Kumar			
REMOVE SHARP EDGES & BURRS		SHEET SIZE A4	SCALE NTS			Big Bolt Nut FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS	KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com		
A	B	C	D	E	F				

'A' Enlarge View