

A		B		C	D	E	F				
Parameters		Symbol	Minimum	Maximum							
1	Total Length	L	254.00	257.00							
	Threading Length	l	F.T	F.T							
	Major diameter	D	31.32	31.70							
	Pitch diameter	D1	29.46	29.63							
	Minor diameter	D2	27.80	-							
	Chamfer	u	0.00	7.00							
	Thread per Inch	TPI	8 UNC								
2											
3											
4		Dimension as per		B 18.1.1							
		Chemical & Mechanical properties as per		ASTM A193							
		Thread tolerance class (C)		2A							
4		Grade		B7M							
		Weight		1.33548 kg/piece							
5		Drawing Number		KE-BASE-2200-00185-B18.1.1-A193-B7M-1.1/4x10	SIZE	1.1/4"x10"	TITLE	Stud Bolt			
		AMMENDMENT		Date - 19.07.2018	DIMENSIONS ARE IN MILLIMETERS			Approved By	Drawn By	Checked BY	
		DETAILS	REVISION	DATE		ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS		Kapil Aggarwal	Pankaj Kumar	Santosh Kumar	
		REMOVE SHARP EDGES & BURRS	SHEET SIZE A4	SCALE NTS				Big Bolt Nut FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS	KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com		
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