

A		B		C	D	E	F																																		
Parameters		Symbol	Minimum	Maximum																																					
1	Total Length	L	165.10	168.10																																					
	Threading Length	l	F.T	F.T																																					
	Major diameter	D	31.32	31.70																																					
	Pitch diameter	D1	29.46	29.63																																					
	Minor diameter	D2	27.80	-																																					
	Chamfer	u	0.00	7.00																																					
	Thread per Inch	TPI	8 UNC																																						
2		<table border="1"> <tr> <td>Dimension as per</td> <td>B 18.1.1</td> </tr> <tr> <td>Chemical & Mechanical properties as per</td> <td>ASTM A193</td> </tr> <tr> <td>Thread tolerance class (C)</td> <td>2A</td> </tr> <tr> <td>4 Grade</td> <td>B7M</td> </tr> <tr> <td>Weight</td> <td>0.86806 kg/piece</td> </tr> </table>			Dimension as per	B 18.1.1	Chemical & Mechanical properties as per	ASTM A193	Thread tolerance class (C)	2A	4 Grade	B7M	Weight	0.86806 kg/piece	<p>'A' Enlarge View</p>																										
Dimension as per	B 18.1.1																																								
Chemical & Mechanical properties as per	ASTM A193																																								
Thread tolerance class (C)	2A																																								
4 Grade	B7M																																								
Weight	0.86806 kg/piece																																								
3																																									
4																																									
5		<table border="1"> <tr> <td colspan="2">Drawing Number</td> <td>SIZE</td> <td>TITLE</td> <td rowspan="2"> </td> </tr> <tr> <td colspan="2">KE-BASE-2200-00177-B18.1.1-A193-B7M-1.1/4x6.1/2</td> <td>1.1/4"x6.1/2"</td> <td>Stud Bolt</td> </tr> <tr> <td colspan="2">AMMENDMENT</td> <td colspan="2">Date - 19.07.2018</td> <td rowspan="2"> Approved By Kapil Aggarwal CEO-MD </td> </tr> <tr> <td>DETAILS</td> <td>REVISION</td> <td>DATE</td> <td>DIMENSIONS ARE IN MILLIMETERS</td> <td> Drawn By Pankaj Kumar (Sr. QC Manager) </td> </tr> <tr> <td colspan="2"> REMOVE SHARP EDGES & BURRS </td> <td>SHEET SIZE</td> <td>SCALE</td> <td> Checked BY Approved By Santosh Kumar </td> </tr> <tr> <td colspan="2"></td> <td>A4</td> <td>NTS</td> <td> KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com </td> </tr> </table>		Drawing Number		SIZE	TITLE		KE-BASE-2200-00177-B18.1.1-A193-B7M-1.1/4x6.1/2		1.1/4"x6.1/2"	Stud Bolt	AMMENDMENT		Date - 19.07.2018		Approved By Kapil Aggarwal CEO-MD	DETAILS	REVISION	DATE	DIMENSIONS ARE IN MILLIMETERS	Drawn By Pankaj Kumar (Sr. QC Manager)	REMOVE SHARP EDGES & BURRS		SHEET SIZE	SCALE	Checked BY Approved By Santosh Kumar			A4	NTS	KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com	<table border="1"> <tr> <td colspan="2"> Big Bolt Nut FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS </td> <td colspan="2" style="background-color: green; color: white; text-align: center; font-weight: bold;"> APPROVED </td> <td colspan="2"> ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS </td> </tr> </table>			Big Bolt Nut FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS		APPROVED		ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS	
Drawing Number		SIZE	TITLE																																						
KE-BASE-2200-00177-B18.1.1-A193-B7M-1.1/4x6.1/2		1.1/4"x6.1/2"	Stud Bolt																																						
AMMENDMENT		Date - 19.07.2018		Approved By Kapil Aggarwal CEO-MD																																					
DETAILS	REVISION	DATE	DIMENSIONS ARE IN MILLIMETERS		Drawn By Pankaj Kumar (Sr. QC Manager)																																				
REMOVE SHARP EDGES & BURRS		SHEET SIZE	SCALE	Checked BY Approved By Santosh Kumar																																					
		A4	NTS	KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com																																					
Big Bolt Nut FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS		APPROVED		ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS																																					
A		B		C	D	E	F																																		