

A		B		C	D	E	F		
<b>Parameters</b>		<b>Symbol</b>	<b>Minimum</b>	<b>Maximum</b>					
1	Total Length	L	152.40	155.40					
	Threading Length	l	F.T	F.T					
	Major diameter	D	31.32	31.70					
	Pitch diameter	D1	29.46	29.63					
	Minor diameter	D2	27.80	0.00					
	Chamfer	u	0.00	7.00					
	Thread per Inch	TPI	8 UNC						
2									
3									
4		Dimension as per		B 18.1.1					
		Chemical & Mechanical properties as per		ASTM A193					
		Thread tolerance class (C)		2A					
4		Grade		B7M					
		Weight		0.80129 kg/piece					
5		Drawing Number			SIZE	TITLE			
		KE-BASE-2200-00175-B18.1.1-A193-B7M-1.1/4x6			1.1/4"x6"	Stud Bolt			
		AMMENDMENT		Date - 19.07.2018		DIMENSIONS ARE IN MILLIMETERS			
		DETAILS	REVISION	DATE		<b>ROLL FAST</b> <b>STAINLESS STEEL BOLTS</b> <b>HIGH TENSILE BOLTS</b> PRECISION TURNED COMPONENTS	Approved By Kapil Aggarwal CEO-MD	Drawn By Pankaj Kumar (Sr. QC Manager)	Checked BY Approved By Santosh Kumar
		<b>REMOVE SHARP EDGES &amp; BURRS</b>		SHEET SIZE A4			SCALE NTS	<b>KAPIL ENTERPRISES</b> 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com	
5		FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS							
A		B		C	D	E	F		