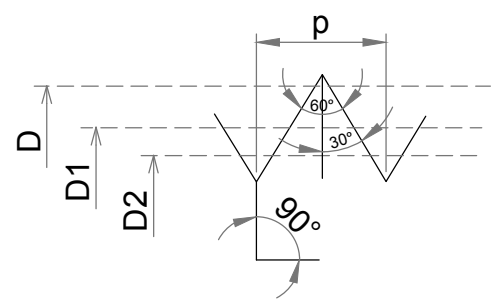


Parameters	Symbol	Minimum	Maximum
Total Length	L	95.25	98.25
Threading Length	l	F.T	F.T
Major diameter	D	31.32	31.70
Pitch diameter	D1	29.46	29.63
Minor diameter	D2	27.80	-
Chamfer	u	0.00	7.00
Thread per Inch	TPI	8 UNC	



Dimension as per	B 18.1.1
Chemical & Mechanical properties as per	ASTM A193
Thread tolerance class (C)	2A
Grade	B7M
Weight	0.50081 kg/piece



'A' Enlarge View

Drawing Number		KE-BASE-2200-00166-B18.1.1-A193-B7M-1.1/4x3.3/4	SIZE	1.1/4"x3.3/4"	TITLE	Stud Bolt			
AMMENDMENT		Date - 19.07.2018		DIMENSIONS ARE IN MILLIMETERS			Approved By	Drawn By	Checked BY
DETAILS	REVISION	DATE	APPROVED	ROLL FAST	STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS	Kapil Aggarwal CEO-MD	Pankaj Kumar (Sr. QC Manager)	Santosh Kumar	
REMOVE SHARP EDGES & BURRS	SHEET SIZE A4	SCALE NTS				KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com			