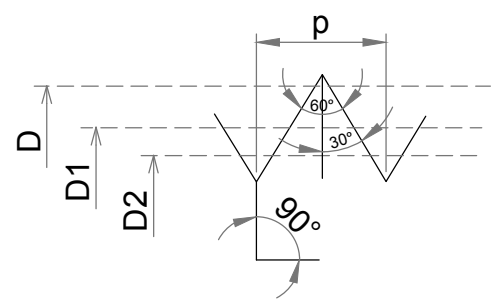


A B C D E F

Parameters	Symbol	Minimum	Maximum
Total Length	L	88.90	91.90
Threading Length	l	F.T	F.T
Major diameter	D	31.32	31.70
Pitch diameter	D1	29.46	29.63
Minor diameter	D2	27.80	-
Chamfer	u	0.00	7.00
Thread per Inch	TPI	8 UNC	



Dimension as per	B 18.1.1
Chemical & Mechanical properties as per	ASTM A193
Thread tolerance class (C)	2A
Grade	B7M
Weight	0.46742 kg/piece



'A' Enlarge View

Drawing Number KE-BASE-2200-00165-B18.1.1-A193-B7M-1.1/4x3.1/2		SIZE 1.1/4"x3.1/2"	TITLE Stud Bolt			
AMMENDMENT		Date - 19.07.2018	DIMENSIONS ARE IN MILLIMETERS			Approved By Kapil Aggarwal CEO-MD
DETAILS	REVISION	DATE	ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS	Drawn By Pankaj Kumar (Sr. QC Manager)		Checked BY Approved By Santosh Kumar
REMOVE SHARP EDGES & BURRS	SHEET SIZE A4	SCALE NTS		KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com		

A B C D E F

APPROVED

Big Bolt Nut
FASTENERS FOR WIND ENERGY
ANCHOR BOLTS & FOUNDATION BOLTS

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