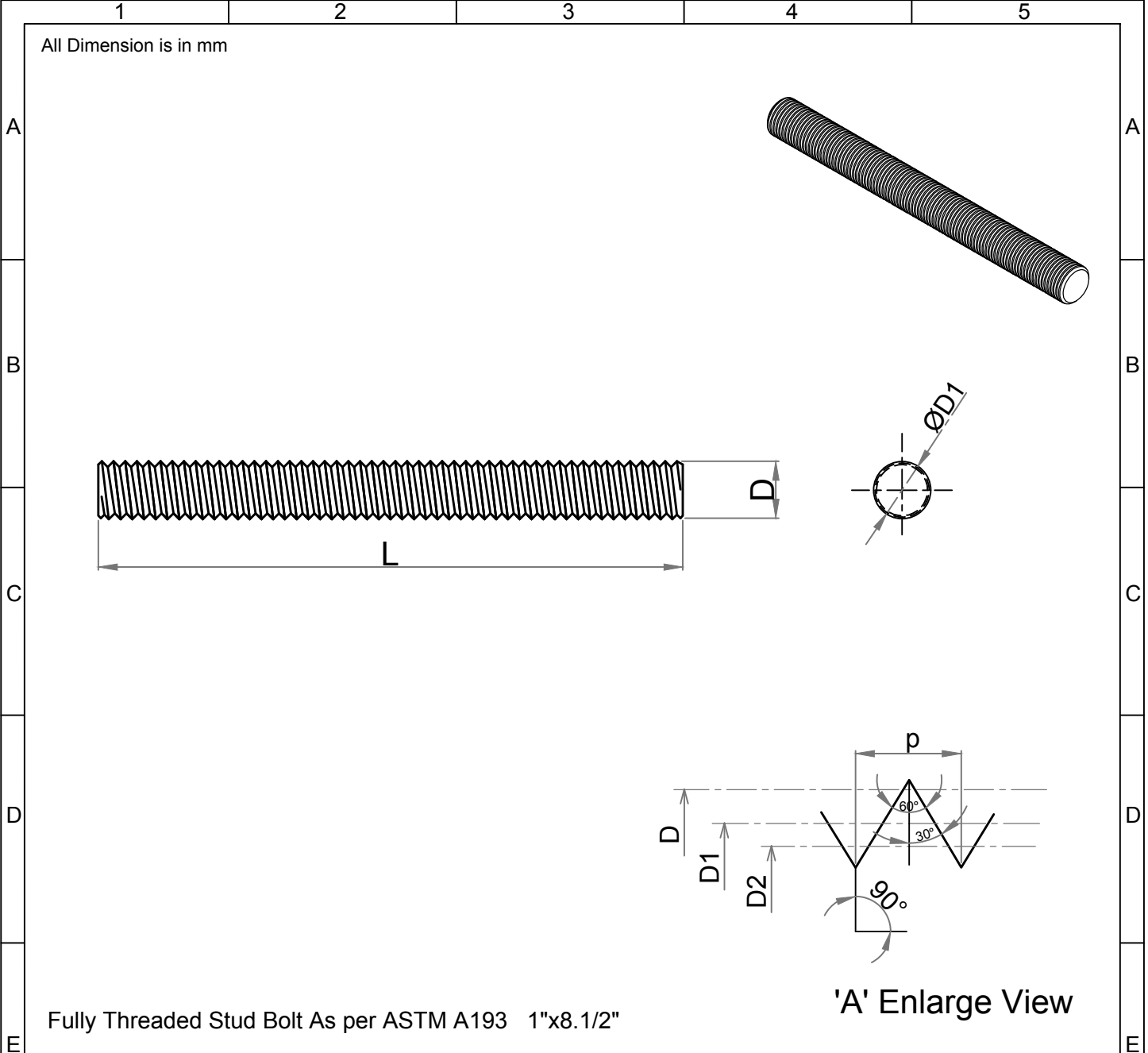


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Fully Threaded Stud Bolt As per ASTM A193 1"x8.1/2"

Parameters	Symbol	Minimum	Maximum	Drawing No.- KE-BASE-2200-00132-B18.1.1-A193-B7M-1x8.1/2		
				Dimension as per B18.1.1		
Total Length	L	215.90	218.90	Chemical & Mechanical properties as per ASTM A193		
Threading Length	l	F.T	F.T	Grade B7M		
Major diameter	D	24.96	25.35	Title Stud Bolt		
Pitch diameter	D1	23.11	23.29	Size 1"x8.1/2"	Status- Approved	
Minor diameter	D2	21.45	-	Dated 13.06.2018	Proj.	
Chamfer	u	0.00	6.00	Mass/Weight 0.72601 kg/piece		
Thread per Inch	TPI	8 UNC		 	Approved By Kapil Aggarwal CEO-MD	
Thread tolerance class	C	2A				
Amendment				Drawn By Pankaj Kumar (Ass. QC Manager)	Checked By Santosh Kumar (Plant Head-GM)	Approved By Kapil Aggarwal CEO-MD
Details	Revision No.	Dated	Authorised by			
					Kapil Enterprises 330 EHTP, HSIIDC, Kundli Industrial Estate Sonapat - Haryana-131028, Ph:9811009061 Email:sales@bigboltnut.com, kapil@roll-fast.com	