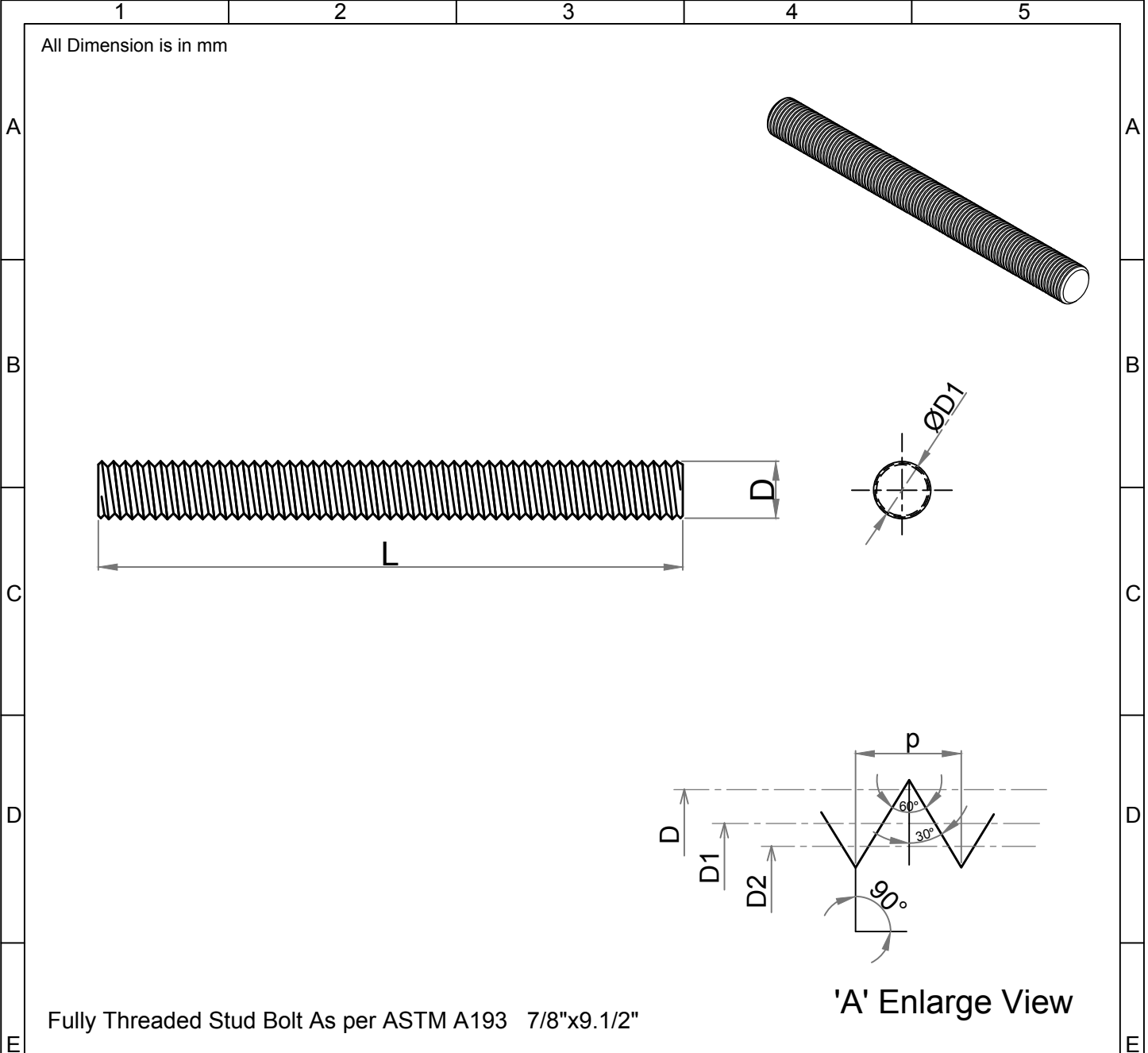


Note: This Drawing is the property of Kapil Enterprises-Kundli, and must not be copied or reproduced without permission or Written authorisation by Kapil Enterprises-Kundli



Fully Threaded Stud Bolt As per ASTM A193 7/8"x9.1/2"

| Parameters             | Symbol       | Minimum | Maximum       | Drawing No.-<br><b>KE-BASE-2200-00109-B18.1.1-A193-B7M-7/8x9.1/2</b>   |                                  |
|------------------------|--------------|---------|---------------|--|----------------------------------|
|                        |              |         |               | Dimension as per B18.1.1   |                                  |
| Total Length           | L            | 241.30  | 244.30        | Chemical & Mechanical properties as per ASTM A193  |                                  |
| Threading Length       | I            | F.T     | F.T           | Grade B7M  |                                  |
| Major diameter         | D            | 21.82   | 22.18         | Title Stud Bolt  |                                  |
| Pitch diameter         | D1           | 20.18   | 20.34         | Size   | 7/8"x9.1/2"                      |
| Minor diameter         | D2           | 18.71   | -             | Status- <b>Approved</b>  |                                  |
| Chamfer                | u            | 0.00    | 5.00          | Dated  | 07.06.2018                       |
| Thread per Inch        | TPI          | 9 UNC   |               | Mass/Weight  | 0.61397 kg/piece                 |
| Thread tolerance class | C            | 2A      |               |  |                                  |
| Amendment              |              |         |               | Drawn By   | Checked By                       |
| Details                | Revision No. | Dated   | Authorised by | Pankaj Kumar<br>(Ass. QC Manager)  | Santosh Kumar<br>(Plant Head-GM) |
|                        |              |         |               |  |                                  |
|                        |              |         |               | <b>Kapil Enterprises</b><br>330 EHTP, HSIIDC, Kundli Industrial Estate<br>Sonapat - Haryana-131028, Ph:9811009061<br>Email:sales@bigboltnut.com, kapil@roll-fast.com |                                  |