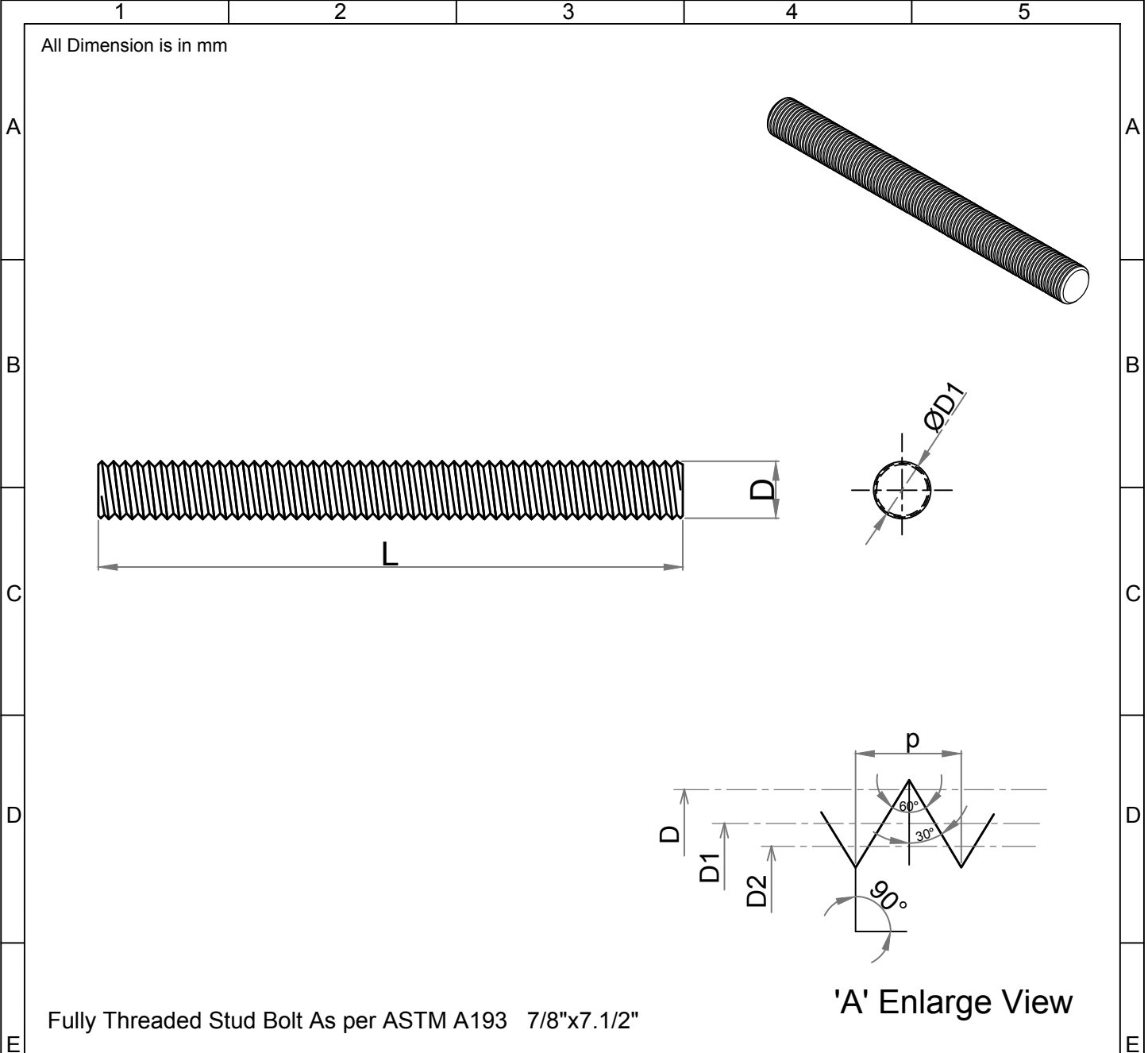


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Fully Threaded Stud Bolt As per ASTM A193 7/8"x7.1/2"

Parameters	Symbol	Minimum	Maximum	Drawing No.- KE-BASE-2200-00105-B18.1.1-A193-B7M-7/8x7.1/2	
				Dimension as per B18.1.1	
Total Length	L	190.50	193.50	Chemical & Mechanical properties as per ASTM A193	
Threading Length	I	F.T	F.T	Grade B7M	
Major diameter	D	21.82	22.18	Title Stud Bolt	
Pitch diameter	D1	20.18	20.34	Size 7/8"x7.1/2"	
Minor diameter	D2	18.71	-	Status- Approved	
Chamfer	u	0.00	5.00	Dated 07.06.2018	Proj.
Thread per Inch	TPI	9 UNC		Mass/Weight 0.48471 kg/piece	
Thread tolerance class	C	2A			
Amendment				Drawn By Pankaj Kumar (Ass. QC Manager)	Checked By Santosh Kumar (Plant Head-GM)
Details	Revision No.	Dated	Authorised by	Approved By Kapil Aggarwal CEO-MD	
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