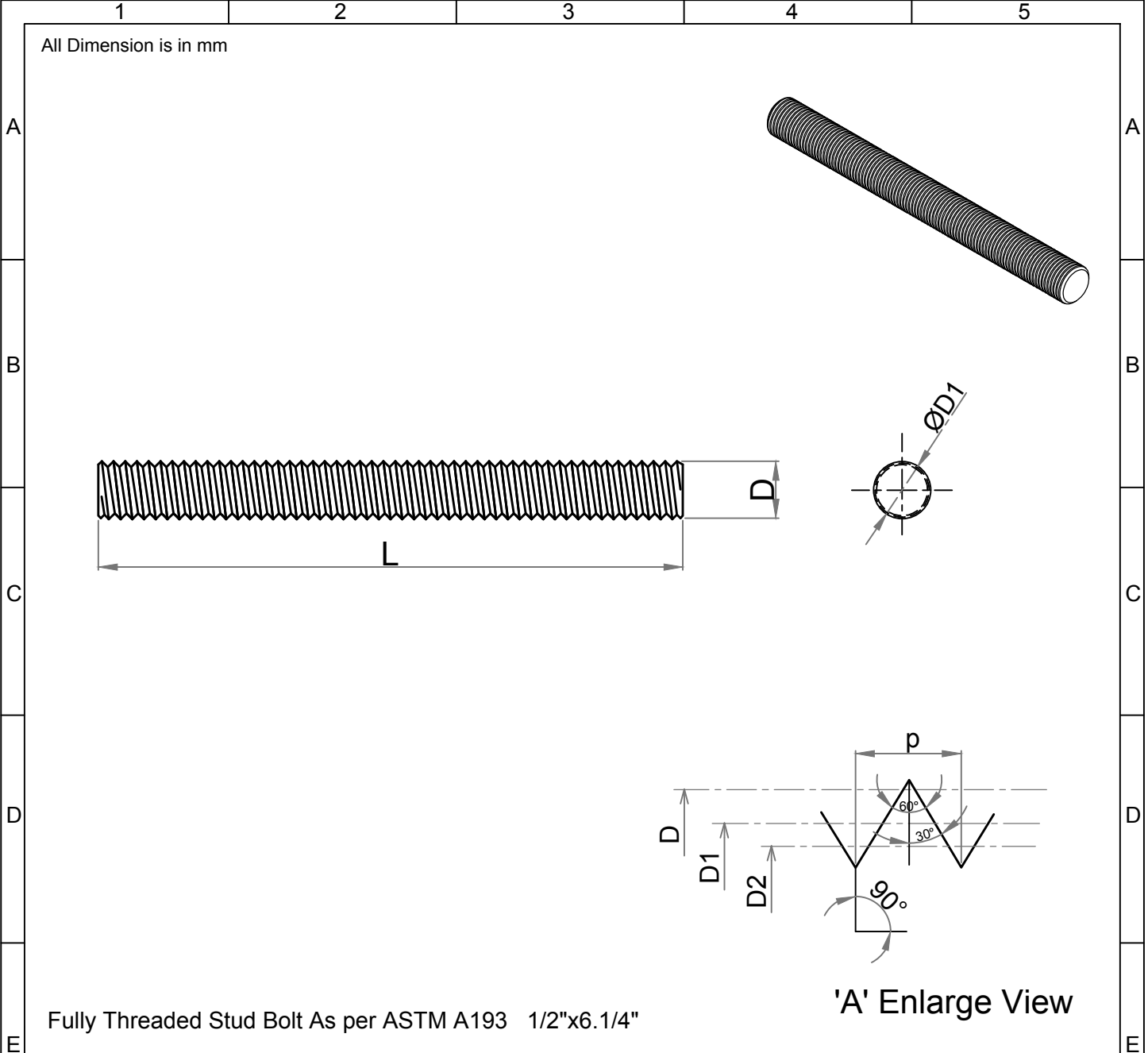


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Fully Threaded Stud Bolt As per ASTM A193 1/2"x6.1/4"

Parameters	Symbol	Minimum	Maximum	Drawing No.- KE-BASE-2200-00017-B18.1.1-A193-B7M-1/2x6.1/4
				Dimension as per B18.1.1
Total Length	L	158.75	161.75	Chemical & Mechanical properties as per ASTM A193
Threading Length	I	F.T	F.T	
Major diameter	D	12.39	12.66	Grade B7M
Pitch diameter	D1	11.26	11.39	Title Stud Bolt
Minor diameter	D2	10.26	-	Size 1/2"x6.1/4" Status- Approved
Chamfer	u	0.00	4.00	Dated 18.05.2018
Thread per Inch	TPI	13 UNC		Mass/Weight 0.12781 kg/piece
Thread tolerance class	C	2A		
Amendment				
Details	Revision No.	Dated	Authorised by	
				Drawn By Pankaj Kumar (Ass. QC Manager) Checked By Santosh Kumar (Plant Head-GM) Approved By Kapil Aggarwal CEO-MD
				Kapil Enterprises 330 EHTP, HSIIDC, Kundli Industrial Estate Sonapat - Haryana-131028, Ph:9811009061 Email:sales@bigboltnut.com, kapil@roll-fast.com