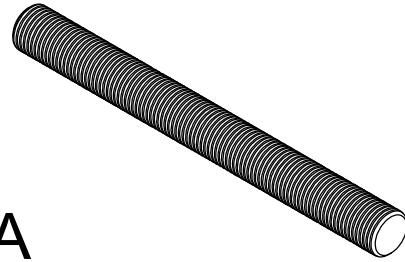


A B C D E F

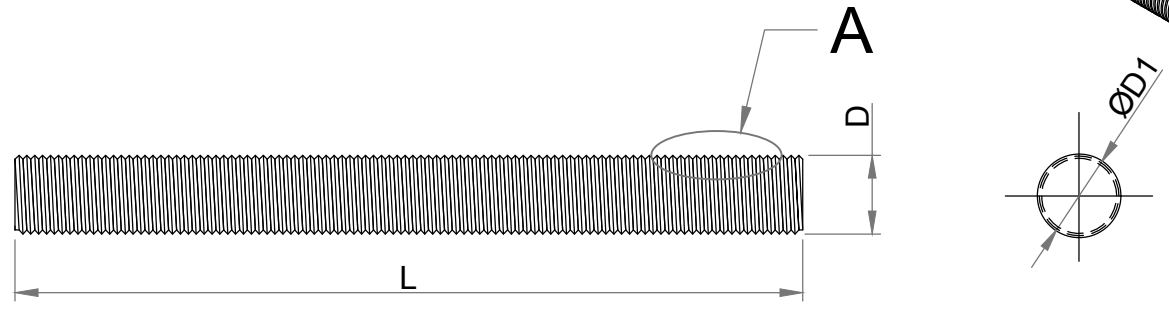
Parameters	Symbol	Minimum	Maximum
Total Length	L	304.80	307.80
Threading Length	l	F.T	F.T
Major diameter	D	75.75	76.14
Pitch diameter	D1	73.85	70.07
Minor diameter	D2	72.24	-
Chamfer	u	0.00	15.00
Thread per Inch	TPI	8 UNC	

1



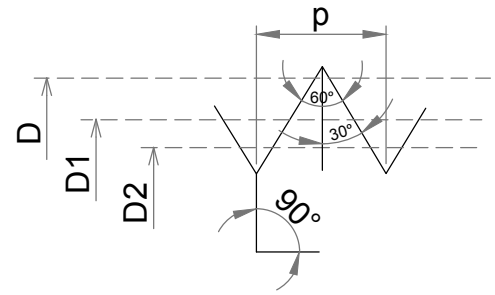
1

2



2

3



3

Dimension as per	B 18.1.1
Chemical & Mechanical properties as per	ASTM A193
Thread tolerance class (C)	2A
Grade	B7
Weight	9.70444 kg/piece

'A' Enlarge View

4

Drawing Number KE-BASE-2200-00414-B18.1.1-A193-B7-3x12		SIZE 3"x12"	TITLE Stud Bolt			
AMMENDMENT		Date - 02.08.2018	DIMENSIONS ARE IN MILLIMETERS			Approved By Kapil Aggarwal CEO-MD
DETAILS	REVISION	DATE	APPROVED	ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS	KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com	Drawn By Pankaj Kumar (Sr. QC Manager)
REMOVE SHARP EDGES & BURRS	SHEET SIZE A4	SCALE NTS				Checked BY Approved By Santosh Kumar

5

A B C D E F