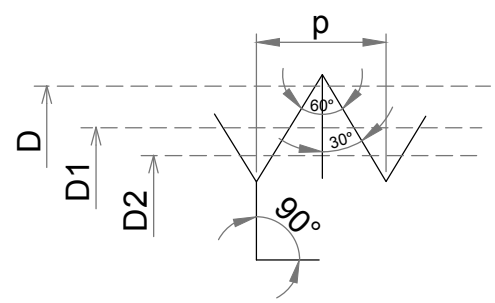


A		B		C	D	E	F
Parameters		Symbol	Minimum	Maximum			
1	Total Length	L	241.30	244.30			
	Threading Length	l	F.T	F.T			
	Major diameter	D	75.75	76.14			
	Pitch diameter	D1	73.85	70.07			
	Minor diameter	D2	72.24	-			
	Chamfer	u	0.00	15.00			
	Thread per Inch	TPI	8 UNC				
2							
3							
4	Dimension as per		B 18.1.1				
	Chemical & Mechanical properties as per		ASTM A193				
	Thread tolerance class (C)		2A				
4	Grade		B7				
	Weight		7.68268 kg/piece				
Drawing Number				SIZE	TITLE		
KE-BASE-2200-00409-B18.1.1-A193-B7-3x9.1/2				3"x9.1/2"	Stud Bolt		
AMMENDMENT		Date - 02.08.2018		DIMENSIONS ARE IN MILLIMETERS			
DETAILS	REVISION	DATE				Approved By Kapil Aggarwal CEO-MD	Drawn By Pankaj Kumar (Sr. QC Manager)
REMOVE SHARP EDGES & BURRS		SCALE				Checked BY Approved By Santosh Kumar	
A4		NTS				KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com	
FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS							
ROLL FAST							
STAINLESS STEEL BOLTS HIGH TENSILE BOLTS							
PRECISION TURNED COMPONENTS							
A		B		C	D	E	F



'A' Enlarge View

APPROVED

ROLL FAST
STAINLESS STEEL BOLTS
HIGH TENSILE BOLTS
PRECISION TURNED COMPONENTS

Approved By
Kapil Aggarwal
CEO-MD

Drawn By
Pankaj Kumar
(Sr. QC Manager)

Checked BY
Approved By
Santosh Kumar

KAPIL ENTERPRISES
330 EHTP, HSSIIDC, Kundli Industrial Estate
Sonapat-Haryana-131028, Ph:9811009061
Email:-sales@bigboltnut.com, kapil@roll-fast.com