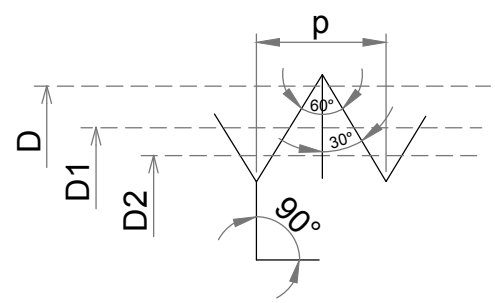


Parameters	Symbol	Minimum	Maximum
Total Length	L	228.60	231.60
Threading Length	l	F.T	F.T
Major diameter	D	75.75	76.14
Pitch diameter	D1	73.85	70.07
Minor diameter	D2	72.24	-
Chamfer	u	0.00	15.00
Thread per Inch	TPI	8 UNC	



Dimension as per	B 18.1.1
Chemical & Mechanical properties as per	ASTM A193
Thread tolerance class (C)	2A
Grade	B7
Weight	7.27833 kg/piece



'A' Enlarge View

Drawing Number KE-BASE-2200-00408-B18.1.1-A193-B7-3x9		SIZE 3"x9"	TITLE Stud Bolt			
AMMENDMENT		Date - 02.08.2018	DIMENSIONS ARE IN MILLIMETERS			Approved By Kapil Aggarwal CEO-MD
DETAILS	REVISION	DATE	APPROVED	ROLL FAST	STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS	Drawn By Pankaj Kumar (Sr. QC Manager)
REMOVE SHARP EDGES & BURRS	SHEET SIZE A4	SCALE NTS				Checked BY Santosh Kumar
		Big Bolt Nut FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS	KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com			