

A		B		C	D	E	F																																							
Parameters		Symbol	Minimum	Maximum																																										
1	Total Length	L	215.90	218.90																																										
	Threading Length	l	F.T	F.T																																										
	Major diameter	D	75.75	76.14																																										
	Pitch diameter	D1	73.85	70.07																																										
	Minor diameter	D2	72.24	-																																										
	Chamfer	u	0.00	15.00																																										
	Thread per Inch	TPI	8 UNC																																											
2					<p>'A' Enlarge View</p>																																									
3																																														
4																																														
<table border="1"> <tr> <td>Dimension as per</td> <td>B 18.1.1</td> </tr> <tr> <td>Chemical & Mechanical properties as per</td> <td>ASTM A193</td> </tr> <tr> <td>Thread tolerance class (C)</td> <td>2A</td> </tr> <tr> <td>Grade</td> <td>B7</td> </tr> <tr> <td>Weight</td> <td>6.87398 kg/piece</td> </tr> </table>		Dimension as per	B 18.1.1	Chemical & Mechanical properties as per	ASTM A193	Thread tolerance class (C)	2A	Grade	B7	Weight	6.87398 kg/piece	<table border="1"> <tr> <td>Drawing Number</td> <td>SIZE</td> <td>TITLE</td> <td colspan="3"></td> </tr> <tr> <td>KE-BASE-2200-00407-B18.1.1-A193-B7-3x8.1/2</td> <td>3"x8.1/2"</td> <td>Stud Bolt</td> <td></td> <td></td> <td></td> </tr> <tr> <td colspan="2">AMMENDMENT</td> <td>Date - 02.08.2018</td> <td colspan="3">DIMENSIONS ARE IN MILLIMETERS</td> </tr> <tr> <td>DETAILS</td> <td>REVISION</td> <td>DATE</td> <td rowspan="2" style="background-color: green; color: white; text-align: center; font-weight: bold; font-size: 24px;">APPROVED</td> <td rowspan="2" style="background-color: blue; color: white; text-align: center; font-weight: bold; font-size: 24px;">ROLL FAST</td> <td>Approved By Kapil Aggarwal CEO-MD</td> <td>Drawn By Pankaj Kumar (Sr. QC Manager)</td> <td>Checked BY Approved By Santosh Kumar</td> </tr> <tr> <td>REMOVE SHARP EDGES & BURRS</td> <td>SHEET SIZE A4</td> <td>SCALE NTS</td> <td colspan="3"> KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com </td> </tr> </table>			Drawing Number	SIZE	TITLE				KE-BASE-2200-00407-B18.1.1-A193-B7-3x8.1/2	3"x8.1/2"	Stud Bolt				AMMENDMENT		Date - 02.08.2018	DIMENSIONS ARE IN MILLIMETERS			DETAILS	REVISION	DATE	APPROVED	ROLL FAST	Approved By Kapil Aggarwal CEO-MD	Drawn By Pankaj Kumar (Sr. QC Manager)	Checked BY Approved By Santosh Kumar	REMOVE SHARP EDGES & BURRS	SHEET SIZE A4	SCALE NTS	KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com		
Dimension as per	B 18.1.1																																													
Chemical & Mechanical properties as per	ASTM A193																																													
Thread tolerance class (C)	2A																																													
Grade	B7																																													
Weight	6.87398 kg/piece																																													
Drawing Number	SIZE	TITLE																																												
KE-BASE-2200-00407-B18.1.1-A193-B7-3x8.1/2	3"x8.1/2"	Stud Bolt																																												
AMMENDMENT		Date - 02.08.2018	DIMENSIONS ARE IN MILLIMETERS																																											
DETAILS	REVISION	DATE	APPROVED	ROLL FAST	Approved By Kapil Aggarwal CEO-MD	Drawn By Pankaj Kumar (Sr. QC Manager)	Checked BY Approved By Santosh Kumar																																							
REMOVE SHARP EDGES & BURRS	SHEET SIZE A4	SCALE NTS			KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com																																									
5																																														
A		B		C	D	E	F																																							