

| A | | B | | C | D | E | F | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|--|--|----------------|-------------------------------|--|--|--|---------------|---------------|-------|-----------|--|--|------------|---|-------------------|--|-------------------------------|------------------|----------|---|-----------|----------------------------|---------|----------|------|--------|------------------|--|----------------|--------------|---------------|---------------------------------------|------------|-------|--|--|--|--|--|--|--|
| Parameters | | Symbol | Minimum | Maximum | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Total Length | L | 120.65 | 123.65 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Threading Length | l | F.T | F.T | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Major diameter | D | 69.41 | 69.78 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Pitch diameter | D1 | 67.51 | 67.72 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Minor diameter | D2 | 65.89 | - | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Chamfer | u | 0.00 | 13.00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Thread per Inch | TPI | 8 UNC | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | | | | | | | | | | | | | | | <table border="1"> <tr> <td>Dimension as per</td> <td>B 18.1.1</td> </tr> <tr> <td>Chemical & Mechanical properties as per</td> <td>ASTM A193</td> </tr> <tr> <td>Thread tolerance class (C)</td> <td>2A</td> </tr> <tr> <td>Grade</td> <td>B7</td> </tr> <tr> <td>Weight</td> <td>3.18970 kg/piece</td> </tr> </table> | | | | Dimension as per | B 18.1.1 | Chemical & Mechanical properties as per | ASTM A193 | Thread tolerance class (C) | 2A | Grade | B7 | Weight | 3.18970 kg/piece | <p>'A' Enlarge View</p> | | | | | | | | | | | | | |
| Dimension as per | B 18.1.1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Chemical & Mechanical properties as per | ASTM A193 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Thread tolerance class (C) | 2A | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Grade | B7 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Weight | 3.18970 kg/piece | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | <table border="1"> <tr> <td colspan="2">Drawing Number</td> <td>KE-BASE-2200-00370-B18.1.1-A193-B7-2.3/4x4.3/4</td> <td>SIZE</td> <td>2.3/4"x4.3/4"</td> <td>TITLE</td> <td colspan="3">Stud Bolt</td> </tr> <tr> <td colspan="2">AMMENDMENT</td> <td colspan="2">Date - 02.08.2018</td> <td colspan="3">DIMENSIONS ARE IN MILLIMETERS</td> <td>Approved By</td> <td>Drawn By</td> <td>Checked BY</td> </tr> <tr> <td>DETAILS</td> <td>REVISION</td> <td colspan="2">DATE</td> <td rowspan="2"> </td> <td rowspan="2"> ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS </td> <td>Kapil Aggarwal</td> <td>Pankaj Kumar</td> <td>Santosh Kumar</td> </tr> <tr> <td> REMOVE SHARP EDGES & BURRS </td> <td>SHEET SIZE</td> <td colspan="2">SCALE</td> <td colspan="3"> KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com </td> </tr> </table> | | | | Drawing Number | | KE-BASE-2200-00370-B18.1.1-A193-B7-2.3/4x4.3/4 | SIZE | 2.3/4"x4.3/4" | TITLE | Stud Bolt | | | AMMENDMENT | | Date - 02.08.2018 | | DIMENSIONS ARE IN MILLIMETERS | | | Approved By | Drawn By | Checked BY | DETAILS | REVISION | DATE | | | ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS | Kapil Aggarwal | Pankaj Kumar | Santosh Kumar | REMOVE SHARP EDGES & BURRS | SHEET SIZE | SCALE | | KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com | | | | | |
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| AMMENDMENT | | Date - 02.08.2018 | | DIMENSIONS ARE IN MILLIMETERS | | | Approved By | Drawn By | Checked BY | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| DETAILS | REVISION | DATE | | | ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS | Kapil Aggarwal | Pankaj Kumar | Santosh Kumar | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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