

Parameters	Symbol	Minimum	Maximum
Total Length	L	107.95	110.95
Threading Length	l	F.T	F.T
Major diameter	D	69.41	69.78
Pitch diameter	D1	67.51	67.72
Minor diameter	D2	65.89	-
Chamfer	u	0.00	13.00
Thread per Inch	TPI	8 UNC	

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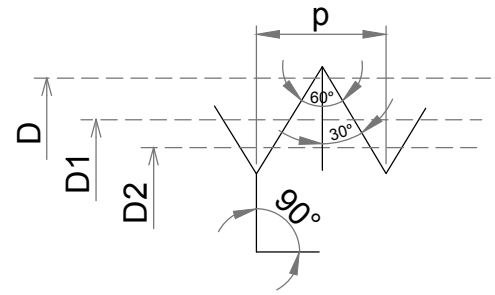


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2

Dimension as per	B 18.1.1
Chemical & Mechanical properties as per	ASTM A193
Thread tolerance class (C)	2A
Grade	B7
Weight	2.85394 kg/piece

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'A' Enlarge View

3

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Drawing Number KE-BASE-2200-00368-B18.1.1-A193-B7-2.3/4x4.1/4		SIZE 2.3/4"x4.1/4"	TITLE Stud Bolt			
AMMENDMENT		Date - 02.08.2018	DIMENSIONS ARE IN MILLIMETERS			Approved By Kapil Aggarwal CEO-MD
DETAILS	REVISION	DATE	APPROVED	Drawn By Pankaj Kumar (Sr. QC Manager)		
REMOVE SHARP EDGES & BURRS	SHEET SIZE A4	SCALE NTS		Checked BY Approved By Santosh Kumar		
Big Bolt Nut		FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS	ROLL FAST			KAPIL ENTERPRISES
			STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS			330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com

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