

A		B		C	D	E	F
Parameters		Symbol	Minimum	Maximum			
1	Total Length	L	228.60	231.60			
	Threading Length	l	F.T	F.T			
	Major diameter	D	63.06	63.44			
	Pitch diameter	D1	61.16	61.36			
	Minor diameter	D2	59.54	-			
	Chamfer	u	0.00	12.00			
	Thread per Inch	TPI	8 UNC				
2							
3							
4	Dimension as per		B 18.1.1				
	Chemical & Mechanical properties as per		ASTM A193				
	Thread tolerance class (C)		2A				
4	Grade		B7				
	Weight		4.93365 kg/piece				
Drawing Number				SIZE	TITLE		
KE-BASE-2200-00358-B18.1.1-A193-B7-2.1/2x9				2.1/2"x9"	Stud Bolt		
AMMENDMENT		Date - 02.08.2018		DIMENSIONS ARE IN MILLIMETERS			
DETAILS	REVISION	DATE				Approved By Kapil Aggarwal CEO-MD	
REMOVE SHARP EDGES & BURRS		SHEET SIZE A4	SCALE NTS			Drawn By Pankaj Kumar (Sr. QC Manager)	
		Big Bolt Nut FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS		ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS		KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com	
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