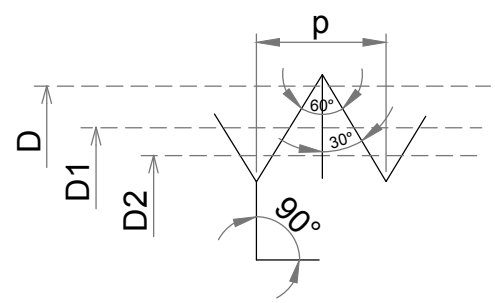


Parameters	Symbol	Minimum	Maximum
Total Length	L	165.10	168.10
Threading Length	l	F.T	F.T
Major diameter	D	63.06	63.44
Pitch diameter	D1	61.16	61.36
Minor diameter	D2	59.54	-
Chamfer	u	0.00	12.00
Thread per Inch	TPI	8 UNC	



Dimension as per	B 18.1.1
Chemical & Mechanical properties as per	ASTM A193
Thread tolerance class (C)	2A
Grade	B7
Weight	3.56317 kg/piece



'A' Enlarge View

Drawing Number KE-BASE-2200-00352-B18.1.1-A193-B7-2.1/2x6.1/2		SIZE 2.1/2"x6.1/2"	TITLE Stud Bolt			
AMMENDMENT		Date - 02.08.2018	DIMENSIONS ARE IN MILLIMETERS			Approved By Kapil Aggarwal CEO-MD
DETAILS	REVISION	DATE	APPROVED	ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS	Drawn By Pankaj Kumar (Sr. QC Manager)	Checked BY Approved By Santosh Kumar
REMOVE SHARP EDGES & BURRS	SHEET SIZE A4	SCALE NTS			KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com	