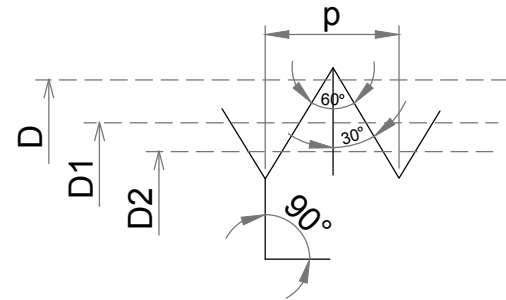
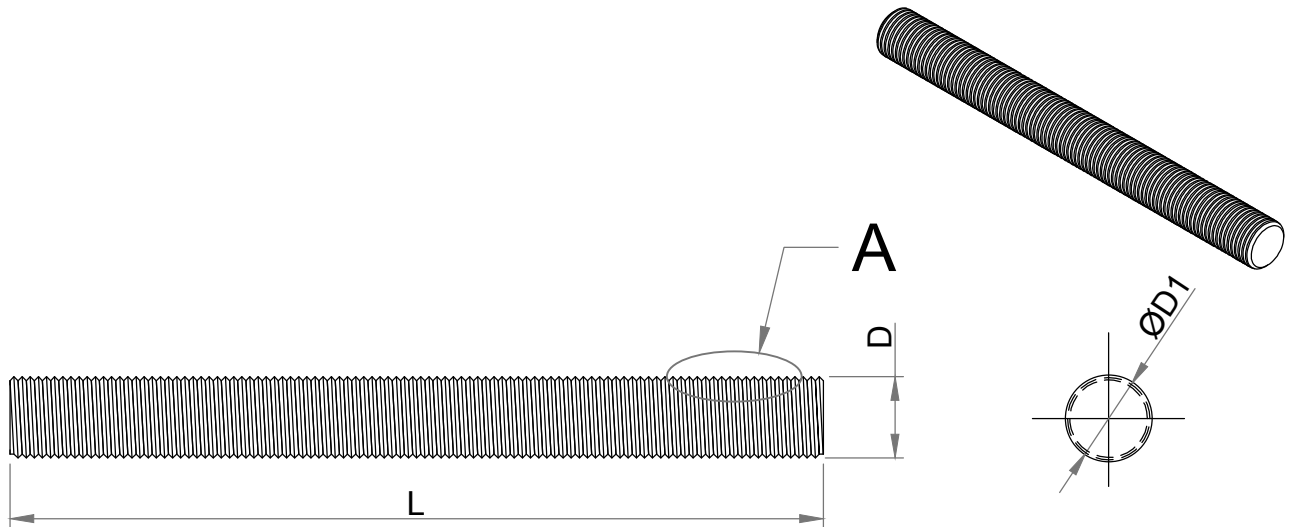


Parameters	Symbol	Minimum	Maximum
Total Length	L	95.25	98.25
Threading Length	l	F.T	F.T
Major diameter	D	63.06	63.44
Pitch diameter	D1	61.16	61.36
Minor diameter	D2	59.54	-
Chamfer	u	0.00	12.00
Thread per Inch	TPI	8 UNC	



'A' Enlarge View

Dimension as per	B 18.1.1
Chemical & Mechanical properties as per	ASTM A193
Thread tolerance class (C)	2A
Grade	B7
Weight	2.05567 kg/piece

Drawing Number KE-BASE-2200-00341-B18.1.1-A193-B7-2.1/2x3.3/4		SIZE 2.1/2"x3.3/4"	TITLE Stud Bolt			
AMMENDMENT		Date - 02.08.2018	DIMENSIONS ARE IN MILLIMETERS	Approved By Kapil Aggarwal CEO-MD	Drawn By Pankaj Kumar (Sr. QC Manager)	Checked BY Approved By Santosh Kumar
DETAILS	REVISION	DATE	ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS	KAPIL ENTERPRISES 330 EHTP, HSSIICD, Kundli Industrial Estate Sonepat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com		
REMOVE SHARP EDGES & BURRS	SHEET SIZE A4	SCALE NTS				
		Big Bolt Nut FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS	APPROVED			