

A		B		C	D	E	F		
Parameters		Symbol	Minimum	Maximum					
1	Total Length	L	88.90	91.90					
	Threading Length	l	F.T	F.T					
	Major diameter	D	63.06	63.44					
	Pitch diameter	D1	61.16	61.36					
	Minor diameter	D2	59.54	-					
	Chamfer	u	0.00	12.00					
	Thread per Inch	TPI	8 UNC						
2					3				
3					4				
4					5				
Dimension as per		B 18.1.1			<p>'A' Enlarge View</p>				
Chemical & Mechanical properties as per		ASTM A193							
Thread tolerance class (C)		2A							
Grade		B7							
Weight		1.91863 kg/piece							
Drawing Number				SIZE	TITLE				
KE-BASE-2200-00340-B18.1.1-A193-B7-2.1/2x3.1/2				2.1/2"x3.1/2"	Stud Bolt	Approved By Kapil Aggarwal CEO-MD			
AMMENDMENT				Date - 02.08.2018	DIMENSIONS ARE IN MILLIMETERS		Drawn By Pankaj Kumar (Sr. QC Manager)		
DETAILS		REVISION	DATE		ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS		Checked BY Santosh Kumar		
REMOVE SHARP EDGES & BURRS		SHEET SIZE A4	SCALE NTS				Big Bolt Nut FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS	KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com	
5		5					5		
A		B		C	D	E	F		