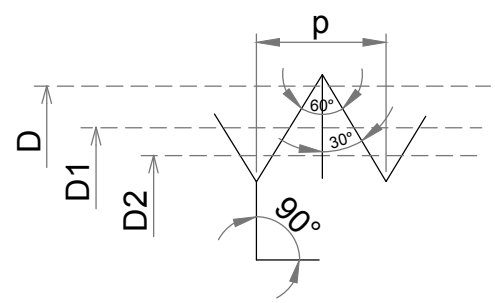


A B C D E F

Parameters	Symbol	Minimum	Maximum
Total Length	L	133.35	136.35
Threading Length	l	F.T	F.T
Major diameter	D	56.71	57.09
Pitch diameter	D1	54.82	55.03
Minor diameter	D2	53.19	-
Chamfer	u	0.00	11.00
Thread per Inch	TPI	8 UNC	



Dimension as per	B 18.1.1
Chemical & Mechanical properties as per	ASTM A193
Thread tolerance class (C)	2A
Grade	B7
Weight	2.35201 kg/piece



Drawing Number <b>KE-BASE-2200-00322-B18.1.1-A193-B7-2.1/4x5.1/4</b>		SIZE <b>2.1/4"x5.1/4"</b>	TITLE <b>Stud Bolt</b>			
AMMENDMENT		Date - 02.08.2018	DIMENSIONS ARE IN MILLIMETERS			Approved By Kapil Aggarwal CEO-MD
DETAILS	REVISION	DATE	<b>APPROVED</b>	<b>ROLL FAST</b> STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS	Drawn By Pankaj Kumar (Sr. QC Manager)	Checked BY Approved By Santosh Kumar
<b>REMOVE SHARP EDGES &amp; BURRS</b>	SHEET SIZE <b>A4</b>	SCALE <b>NTS</b>			<b>KAPIL ENTERPRISES</b> 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com	

A B C D E F