

A		B		C	D	E	F
Parameters		Symbol	Minimum	Maximum			
1	Total Length	L	114.30	117.30			
	Threading Length	l	F.T	F.T			
	Major diameter	D	56.71	57.09			
	Pitch diameter	D1	54.82	55.03			
	Minor diameter	D2	53.19	-			
	Chamfer	u	0.00	11.00			
	Thread per Inch	TPI	8 UNC				
2					1		
3					2		
4					3		
4		Dimension as per		B 18.1.1		<p>'A' Enlarge View</p>	
		Chemical & Mechanical properties as per		ASTM A193			
		Thread tolerance class (C)		2A			
		Grade		B7			
		Weight		2.01601 kg/piece			
Drawing Number				SIZE	TITLE		
KE-BASE-2200-00319-B18.1.1-A193-B7-2.1/4x4.1/2				2.1/4"x4.1/2"	Stud Bolt	Approved By Kapil Aggarwal CEO-MD	
AMMENDMENT		Date - 02.08.2018		DIMENSIONS ARE IN MILLIMETERS		Drawn By Pankaj Kumar (Sr. QC Manager)	
DETAILS	REVISION	DATE				Checked BY Approved By Santosh Kumar	
REMOVE SHARP EDGES & BURRS		SHEET SIZE	SCALE			ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS	
A4		NTS		Big Bolt Nut FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS		KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com	
A		B		C	D	E	F