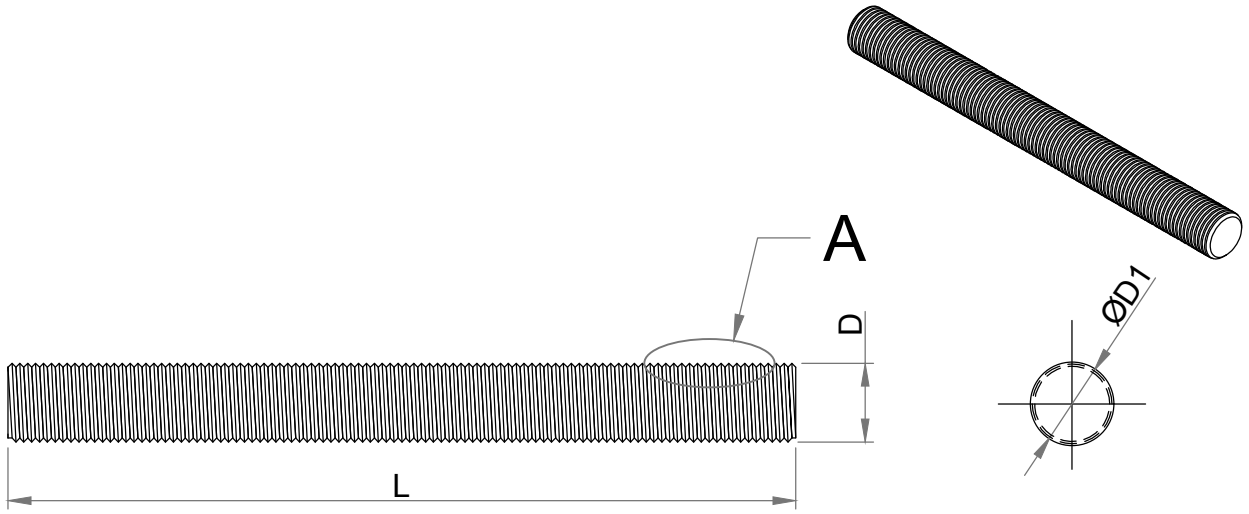
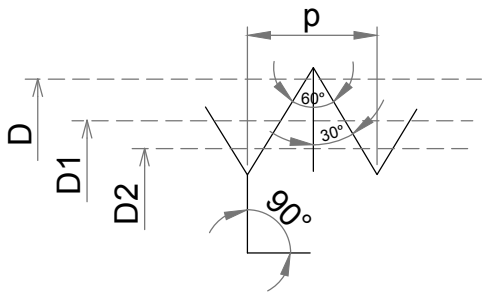
| Parameters | Symbol | Minimum | Maximum |
|---|---|---|---|
| | | | |
| Total Length | L | 101.60 | 104.60 |
| Threading Length | I | F.T | F.T |
| Major diameter | D | 56.71 | 57.09 |
| Pitch diameter | D1 | 54.82 | 55.03 |
| Minor diameter | D2 | 53.19 | - |
| Chamfer | u | 0.00 | 11.00 |
| Thread per Inch | TPI | 8 UNC | |




'A' Enlarge View

| | |
|---|---|
| Dimension as per | B 18.1.1 |
| Chemical & Mechanical properties as per | ASTM A193 |
| Thread tolerance class (C) | 2A |
| Grade | B7 |
| Weight | 1.79201 kg/piece |

Drawing Number: KE-BASE-2200-00317-B18.1.1-A193-B7-2.1/4x4

SIZE: 2.1/4"x4"

TITLE: Stud Bolt

| AMMENDMENT | | | Date - 02.08.2018 | | DIMENSIONS ARE IN MILLIMETERS | Approved By Kapil Aggarwal CEO-MD | Drawn By Pankaj Kumar (Sr. QC Manager) | Checked BY Approved By Santosh Kumar |
|---|---|---|---|---|---|---|---|---|
| DETAILS | REVISION | DATE | | | | | | |
| | | | Big Bolt Nut | APPROVED | ROLL FAST | KAPIL ENTERPRISES | | |
| REMOVE SHARP EDGES & BURRS | SHEET SIZE A4 | SCALE NTS | FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS | | STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS | 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonepat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com | | |