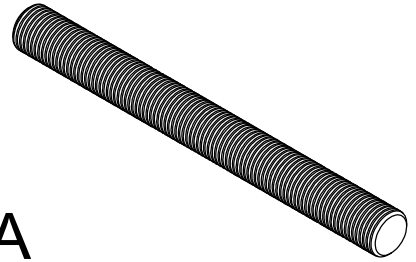


A B C D E F

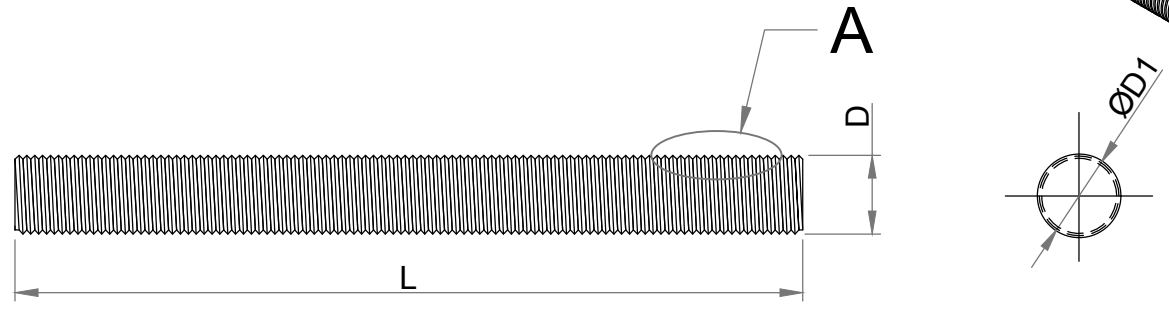
Parameters	Symbol	Minimum	Maximum
Total Length	L	107.95	110.95
Threading Length	l	F.T	F.T
Major diameter	D	50.36	50.74
Pitch diameter	D1	48.48	48.68
Minor diameter	D2	46.84	-
Chamfer	u	0.00	10.00
Thread per Inch	TPI	8 UNC	

1



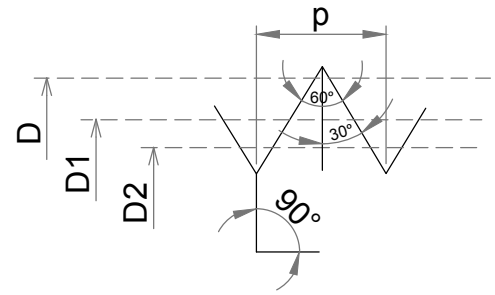
1

2



2

3



3

Dimension as per	B 18.1.1
Chemical & Mechanical properties as per	ASTM A193
Thread tolerance class (C)	2A
Grade	B7
Weight	1.46946 kg/piece

'A' Enlarge View

4

Drawing Number <b>KE-BASE-2200-00293-B18.1.1-A193-B7-2x4.1/4</b>		SIZE <b>2"x4.1/4"</b>	TITLE <b>Stud Bolt</b>			
AMMENDMENT		Date - 02.08.2018	DIMENSIONS ARE IN MILLIMETERS			Approved By Kapil Aggarwal CEO-MD
DETAILS	REVISION	DATE	<b>APPROVED</b>	<b>ROLL FAST</b>	<b>STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS</b>	Drawn By Pankaj Kumar (Sr. QC Manager)
<b>REMOVE SHARP EDGES &amp; BURRS</b>	SHEET SIZE <b>A4</b>	SCALE <b>NTS</b>				Checked BY Approved By Santosh Kumar
		<b>Big Bolt Nut</b>				<b>KAPIL ENTERPRISES</b> 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com

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A B C D E F