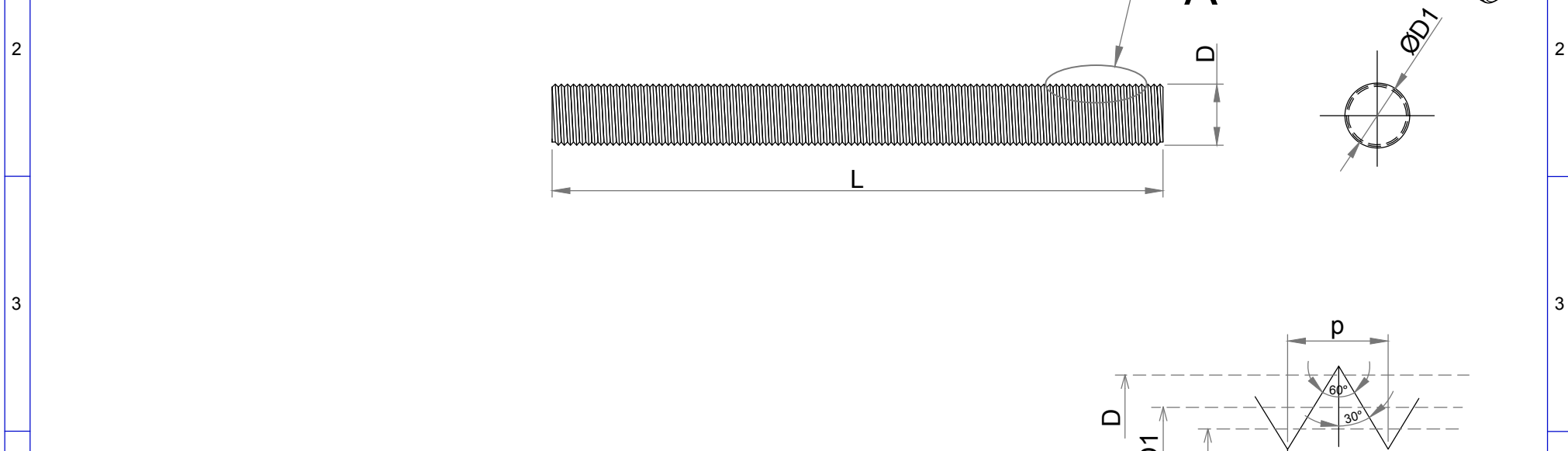
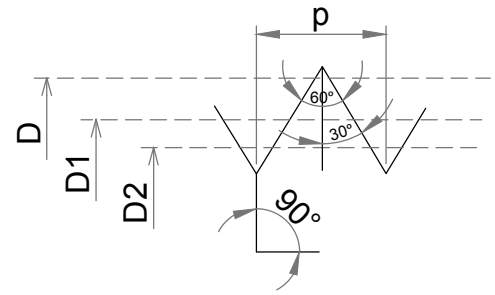


A B C D E F

Parameters	Symbol	Minimum	Maximum
Total Length	L	88.90	91.90
Threading Length	l	F.T	F.T
Major diameter	D	50.36	50.74
Pitch diameter	D1	48.48	48.68
Minor diameter	D2	46.84	-
Chamfer	u	0.00	10.00
Thread per Inch	TPI	8 UNC	



Dimension as per	B 18.1.1
Chemical & Mechanical properties as per	ASTM A193
Thread tolerance class (C)	2A
Grade	B7
Weight	1.21014 kg/piece



'A' Enlarge View

Drawing Number KE-BASE-2200-00290-B18.1.1-A193-B7-2x3.1/2		SIZE 2"x3.1/2"	TITLE Stud Bolt			
AMMENDMENT		Date - 02.08.2018	DIMENSIONS ARE IN MILLIMETERS			Approved By Kapil Aggarwal CEO-MD
DETAILS	REVISION	DATE	APPROVED	ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS		
REMOVE SHARP EDGES & BURRS	SHEET SIZE A4	SCALE NTS				
Big Bolt Nut		FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS	KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com			

A B C D E F