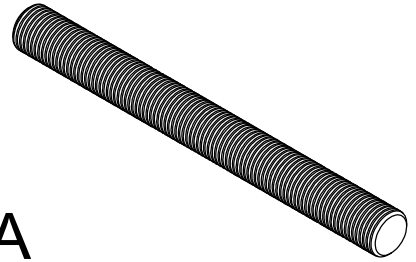


A B C D E F

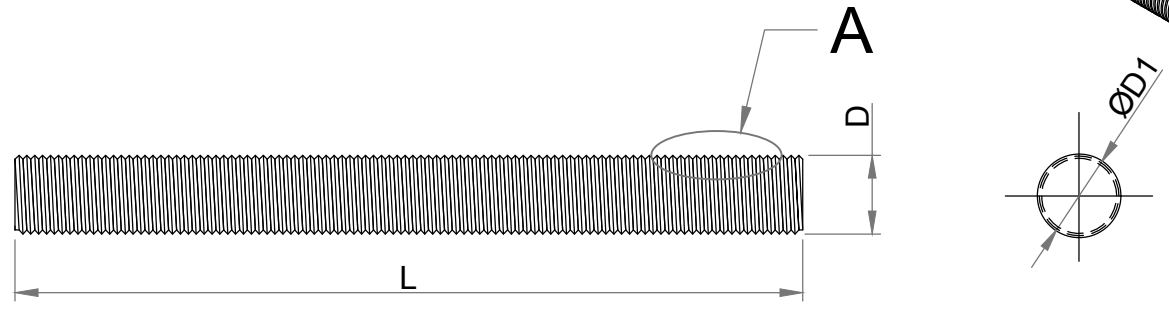
Parameters	Symbol	Minimum	Maximum
Total Length	L	203.20	206.20
Threading Length	l	F.T	F.T
Major diameter	D	44.01	44.39
Pitch diameter	D1	42.14	42.33
Minor diameter	D2	40.50	-
Chamfer	u	0.00	9.00
Thread per Inch	TPI	8 UNC	

1



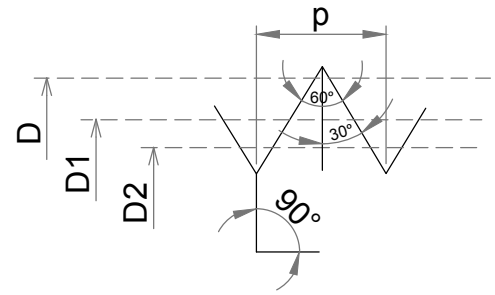
1

2



2

3



3

Dimension as per	B 18.1.1
Chemical & Mechanical properties as per	ASTM A193
Thread tolerance class (C)	2A
Grade	B7
Weight	2.10491 kg/piece

'A' Enlarge View

4

Drawing Number KE-BASE-2200-00256-B18.1.1-A193-B7-1.3/4x8			SIZE 1.3/4"x8"	TITLE Stud Bolt				
AMMENDMENT			Date - 02.08.2018	DIMENSIONS ARE IN MILLIMETERS			Approved By Kapil Aggarwal CEO-MD	
DETAILS	REVISION	DATE	Big Bolt Nut	ROLL FAST	Drawn By Pankaj Kumar (Sr. QC Manager)			
REMOVE SHARP EDGES & BURRS					Checked BY Santosh Kumar			
SHEET SIZE A4			SCALE NTS			KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com		
FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS			APPROVED			PRECISION TURNED COMPONENTS		

5

5

A B C D E F