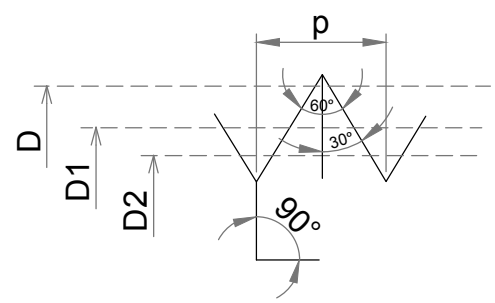


A		B		C	D	E	F		
Parameters		Symbol	Minimum	Maximum					
1	Total Length	L	228.60	231.60					
	Threading Length	l	F.T	F.T					
	Major diameter	D	37.66	38.04					
	Pitch diameter	D1	35.80	35.98					
	Minor diameter	D2	34.15	-					
	Chamfer	u	0.00	8.00					
	Thread per Inch	TPI	8 UNC						
2									
3									
4		Dimension as per		B 18.1.1					
		Chemical & Mechanical properties as per		ASTM A193					
		Thread tolerance class (C)		2A					
4		Grade		B7					
		Weight		1.75535 kg/piece					
5		Drawing Number			SIZE	TITLE			
		KE-BASE-2200-00233-B18.1.1-A193-B7-1.1/2x9			1.1/2"x9"	Stud Bolt			
		AMMENDMENT		Date - 02.08.2018		DIMENSIONS ARE IN MILLIMETERS			
		DETAILS	REVISION	DATE		ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS	Approved By Kapil Aggarwal CEO-MD	Drawn By Pankaj Kumar (Sr. QC Manager)	Checked BY Approved By Santosh Kumar
		REMOVE SHARP EDGES & BURRS		SHEET SIZE A4			SCALE NTS	KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com	
5									
A		B		C	D	E	F		



'A' Enlarge View