



| Parameters | Symbol | Minimum | Maximum |
|------------------|--------|---------|---------|
| Total Length | L | 95.25 | 98.25 |
| Threading Length | l | F.T | F.T |
| Major diameter | D | 34.39 | 34.87 |
| Pitch diameter | D1 | 32.62 | 32.81 |
| Minor diameter | D2 | 30.97 | - |
| Chamfer | u | 0.00 | 7.00 |
| Thread per Inch | TPI | 8 UNC | |

| | |
|---|------------------|
| Dimension as per | B 18.1.1 |
| Chemical & Mechanical properties as per | ASTM A193 |
| Thread tolerance class (C) | 2A |
| Grade | B7 |
| Weight | 0.60104 kg/piece |

| | | | | | | |
|---|-------------------------|------------------------------|-------------------------------|--|--|--|
| Drawing Number KE-BASE-2200-00191-B18.1.1-A193-B7-1.3/8x3.3/4 | | SIZE 1.3/8"x3.3/4" | TITLE Stud Bolt | | | |
| AMMENDMENT | | Date - 24.07.2018 | DIMENSIONS ARE IN MILLIMETERS | | | Approved By Kapil Aggarwal CEO-MD |
| DETAILS | REVISION | DATE | APPROVED | ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS | Drawn By Pankaj Kumar (Sr. QC Manager) | Checked BY Approved By Santosh Kumar |
| REMOVE SHARP EDGES & BURRS | SHEET SIZE A4 | SCALE NTS | | | KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com | |