

A		B		C	D	E	F
Parameters		Symbol	Minimum	Maximum			
1	Total Length	L	304.80	307.80			
	Threading Length	l	F.T	F.T			
	Major diameter	D	31.32	31.70			
	Pitch diameter	D1	29.46	29.63			
	Minor diameter	D2	27.80	-			
	Chamfer	u	0.00	7.00			
	Thread per Inch	TPI	8 UNC				
2					3		
3					4		
4					5		
Dimension as per		B 18.1.1		<p>'A' Enlarge View</p>			
Chemical & Mechanical properties as per		ASTM A193					
Thread tolerance class (C)		2A					
Grade		B7					
Weight		1.60257 kg/piece					
Drawing Number KE-BASE-2200-00189-B18.1.1-A193-B7-1.1/4x12				SIZE 1.1/4"x12"	TITLE Stud Bolt		
AMMENDMENT		Date - 19.07.2018		DIMENSIONS ARE IN MILLIMETERS		Approved By Kapil Aggarwal CEO-MD	
DETAILS		REVISION	DATE			Drawn By Pankaj Kumar (Sr. QC Manager)	
REMOVE SHARP EDGES & BURRS		SHEET SIZE A4	SCALE NTS			ROLL FAST STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS	
FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS		KAPIL ENTERPRISES 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com		5			
A		B		C	D	E	F