

A B C D E F

Parameters	Symbol	Minimum	Maximum
Total Length	L	152.40	155.40
Threading Length	l	F.T	F.T
Major diameter	D	31.32	31.70
Pitch diameter	D1	29.46	29.63
Minor diameter	D2	27.80	
Chamfer	u	0.00	7.00
Thread per Inch	TPI	8 UNC	

1

2

3

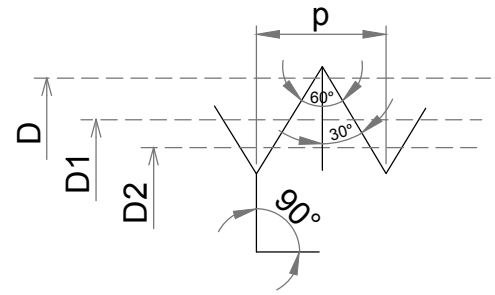


1

2

3

Dimension as per	B 18.1.1
Chemical & Mechanical properties as per	ASTM A193
Thread tolerance class (C)	2A
Grade	B7
Weight	0.80129 kg/piece



'A' Enlarge View

4

Drawing Number KE-BASE-2200-00175-B18.1.1-A193-B7-1.1/4x6		SIZE 1.1/4"x6"	TITLE Stud Bolt			
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AMMENDMENT		Date - 19.07.2018	DIMENSIONS ARE IN MILLIMETERS		Approved By Kapil Aggarwal CEO-MD	Drawn By Pankaj Kumar (Sr. QC Manager)	Checked BY Approved By Santosh Kumar
DETAILS	REVISION	DATE	APPROVED	ROLL FAST	KAPIL ENTERPRISES		
REMOVE SHARP EDGES & BURRS	SHEET SIZE A4	SCALE NTS			330 EHTP, HSSIIDC, Kundli Industrial Estate Sonepat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com		

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